

MAY, 1940

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In This Issue
SEA PLANE FLYING
HITS NEW HIGH

AVIATION

The Oldest American Aeronautical Magazine



POWER FOR PRIVATE FLYERS

To the 22,000 licensed private flyers in America, finer airplanes than ever before are now available: Grummans, Stinsons, Spartans, Beechcrafts, Bellancas, Lockheeds, Wacos, Howards, Barkley Grows. All great airplanes. All faithfully serving private owners. And all available with the dependable power of Pratt & Whitney engines.

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PROFESSOR WING'S PILOT PUZZLERS



QUESTIONS

1. What are the national calling and working frequencies for all aircraft?
2. What procedures should be taken to avoid radio static during refueling?
3. What is a hydromotor?
4. From whom may information be obtained regarding laws, regulations and the operations of aircraft transactions?
5. Approximately what additional power may be developed if 100 square feet is used in place of 87 square?

EXPERIENCED pilots have found that for better all-around performance...resistance, warm-up, quicker throttle response, greater maneuvering...a balanced gasoline is needed.

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ANSWERS

1. 1000 kilocycles (kw) and 440 kilocycles (kw). The 440 kilocycle frequency is also common with use.
2. The aircraft should be first rotated to earth position of an engine as it touches the ground, through the fuel and oil in the case of planes with rubber tire fuel wheels, through a trailing ground wire. Also, to ensure that there is

no chance of sparking through differences in static potential between the plane and the refueling nozzle, every component of the refueling nozzle must be completely bonded to, or otherwise, in complete electrical contact. A static discharge bond between the refueling equipment and the plane may be made bonded either through a separate bonding cable attached to some metal part of the plane, or through a static wire one located in the center of the refueling hose, thus equating the potential between the plane and the refueling unit.

3. A hydromotor is a compound compound exclusively of lightness and weight. It is a product of the hydromotor.

4. From the Federal Communications Commission, Washington, D. C.

5. The increase in power output will be approximately 10.4 per cent, depending on the engine used. It should be emphasized that other engines specially designed for 100 square feet in dimensions in starting engines are necessary to make a safe increase in power output. The concept of increased power derived from starting engines will largely depend on the dimensions used, chiefly higher compression ratio or higher intake manifold pressure, and, if necessary, the compression of certain parts. When increasing the intake manifold pressure, it will eventually be found that the increased power output is limited by the increase in the intake charge temperature which normally follows as an increase in intake pressure causes increased air speed.



AVIATION

PRODUCTS

AVIATION
May 1949

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AVIATION
May 1949

NATIONAL AIR CARNIVAL

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CONVENTION BUILDING with house at the right. Here also are the headquarters and houses of the 1948 American Legion.

Texas Aviation Products is a full line of aviation products. Texas Aviation Products is a full line of aviation products. Texas Aviation Products is a full line of aviation products.



TEXACO AVIATION PRODUCTS

AVIATION
May, 1948
4

BIGGER, better, more exciting than ever, the 1948 National Air Carnival is Birmingham, Alabama, June 1st and 2nd, bids you a generous welcome.

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BY LAUREN

1

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RAFTING

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1999

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1999

Appendix 2

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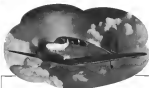


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that
STAY YOUNG

• 165 HP ... 2100 RPM ... 332 LBS. ...
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tough, strong Nickel alloy steels which
resist wear and withstand fatigue. Nickel
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2135	Rockers arm socket nut
2140	Crackshaft
2240	C/S head skirt ring
2250	Valve rocker retainers
24340	Crackshaft
4615	Cam lifter drive shaft
4615	Governor drive shaft
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4615	Crackshaft gear
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2345	Cam rod lock
2510	Cam rod nut
2520	Roller sleeve



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ATTENTION
May 1941
2



BOEING DELIVERS

The First 4-Engine Altitude-Conditioned Transports

DELIVERY of the first Boeing 307 Stratoliner, born to the supremacy of the Flying Fortress and the 314 Clippers, signifies another outstanding Boeing achievement in aviation history. Not only does this event intensify a new era in over-land air transport program, but it marks the climax of Boeing's 4-engine program. This long-range program began with the construction of the Flying Fortress, then came the 74-passenger Model 314 Atlantic type Clippers, and now the Stratoliner, designed to capitalize on the advantages of "upper level" flying.

Boeing is delivering five of the Stratoliners to TWA for transcontinental service, and three, known as "Strato-Clippers" to Pan American Airways. Six more Model 314 Clippers are now under construction for Pan American. Meanwhile, on a steady production line basis, Boeing has been delivering 4-engine Flying Fortresses for the past several months at the rate of one every four working days. Additional orders for still more advanced airplanes of the Flying Fortress type have just been received from the U. S. Army Air Corps.

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Working surfaces also a pretty important rule in engine production and maintenance, where precision craftsmanship is a necessity. And it is for such work that "Hallowell" Benches are ideally suited.

Plus of all, their steel construction leaves little room for wear from service. No matter how punishing the treatment, they stay smooth as a mirror plate. (They even split, splinter or rust up at all as well as disintegrated wood benches). Besides, heavy-duty leg construction provides a permanently steady working surface — always needed for delicate jobs. Still another feature is the easy movability of "Hallowell" Benches which can be quickly and easily disassembled, moved to a new shop location and then set up again ready and firm as before.

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AVIATION

May 1941

15

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Howard Model BGA-12 powered with 330 H.P. Engine

1250 MILES FROM MID-DAY TO DUSK — NONSTOP

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In ground to ground speed made good at normal flying altitudes, this Howard for 1940 how to no make in its power class, but—the only proof of this is to fly side by side with other airplanes and convert "claims" into actualities. Try it.

Important as are range and speed, however, it's the RIDE you get in this superbly high winged monoplane that will win you. It "arrows through" in the groove and gets you there in a mood to "do things", be it work or play.

Ask for a copy of the 1940 Aircraft, but more important, ask for a demonstration—flying is believing.

Howard for 1940

HOWARD AIRCRAFT CORPORATION • 3325 W. 45th STREET • CHICAGO, ILL. U.S.A.

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Happy Landings
WITH THE SAFEST RUNNING GEAR



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ON YOUR NEW SHIP SPECIFY GOODYEAR AIRPLANE TIRES, WHEELS AND BRAKES

AVIATION
DIV. 130
18



CONSOLIDATED
XB-24 ★ U.S. ARMY

Off of the drawing board and into the air with history-making speed. Conception to flight in just nine months. A triumph of Consolidated manufacturing coordination



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AVIATION
Rep. 5011
11

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Equally good for interior and exterior use—in beauty is lasting—excellent finishes.

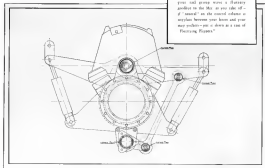
ENDURO is made in all commercial forms. It is already extensively used in exhaust stacks, manifolds, burners, fire walls, air ducting, fuel tanks, port-tanks, wing and fuselage construction and engine construction. Somewhere in every shop there's a place where this dependable material does a heavy job. May we give you technical information on the many grades of **ENDURO** and help you find the applications where they will serve you best?

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... And the Slickest Medicine is the Right Fafnir Bearings!

The tracing above shows how the chief engineer of a well-known aircraft plant looked "Fluttering Flippers" in his current production job. You'll notice that he hasn't treated anyone to put in "something just as good" ... he's learned "Fafnir" is the right place, right on the sketch! For countless problems that come up when friction threatens to creep into the engine or control system of an air-

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FAFNIR Ball Bearings { For Aircraft Engines and Controls

THE BALANCED LINE—MOST COMPLETE IN AMERICA

AVIATION
May 1947
19



IF THE HORIZONTAL motion of your hand gives you a fluttery motion to the line as you take off — if "sawd" on the control column is anything between your knees and your feet — you're down to a case of "Fluttering Flippers!"



THE Lodestar

A PAYLOAD STAR and a Pilot's Airplane, Too!

The new Lodestar receives star billing with operators who use the 14-passenger Lockheed on regular schedules. Yet in the day-in day-out routine of steady operation it is delivering the airline job for which it was designed, carrying large payloads at speeds that lower one-mile and sea-mile costs.

Naturally, operators value this kind of profitable performance. But that isn't all! Pilots who fly these great

transporters at cruising speeds well over 200 m.p.h., with full loads, say, "It's a pilot's airplane." New responsiveness, ease of control and stability. These are inherent Lockheed qualities that make the Lodestar a favorite not only with operators who own them, but with the men who fly them!

Lockheed Aircraft Corporation, Burbank, California
Representatives Throughout The World

LOOK TO **Lockheed** FOR LEADERSHIP

THE
Lockheed
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Advanced airplanes demand advanced manufacturing methods. A forward step, such as this, may cut the weight 25% and increase the strength of a number of the airplane parts. The main point of all

these small advantages makes the difference between just ordinary airplanes and Lockheeds. Add up these improvements and you'll understand why airline operators the world over say—

Model for Model

LOCKHEEDS carry greater pay loads at higher speeds ... at lower costs!



Lockheed
LUXURY

CONTINENTAL goes LODESTAR, too!

Here's why ➡

Continental's recent expansion includes the "Trail of the Gasparinos" but today travelers of Denver, Colorado Springs, Pueblo, Santa Fe, Albuquerque and El Paso cover those same miles in luxurious minutes via Continental's "Sun Bird" route.

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Tomorrow flies in this new LOCKHEED

It provides Sparty with whole-you fly engines with every fuselage for one or eight experiments. The interior is even-

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Experiments Through The Field

Lockheed Aircraft Corporation, Burbank, California
Experiments Through The Field

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Last Sunday—a bright, sunny day—I was boating along on my paddle jumper when, as my doggie, Jimmy, swam, I had the sensation that there really must be a

Now here's the trouble: Maggie, this the morning I don't have a job, because, so the C.A.A. says, I'm developing my new U.S. II Bioplastic without some fuel injection. And every gas I had saved was for mileage! Now for my number to let you tell me a day to let me with my friends in California.

All compliments gratefully received—
 Yours, *John A. McLaughlin*

Paul R. Morgan



GULF
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PRODUCTS

ANALYTICAL
Spectroscopy, 1988



An Admiring Salute
for your great service records... your new
Douglas DC-3 Airliners... and your further
excellent judgment in specifying, as usual...

★ PIONEER INSTRUMENTS ★

Speedily serving owner, pilot, and flight crew,
Pennsylvania Central rates their choice of Pioneer for
its unexampled record of carrying 100,000 passengers
in 12 consecutive years in those single crashes to pas-
sengers or personnel. Additional new Douglas DC-3s
will presently augment their great New Capital Fleet.
Chicago & Southern's epic struggle from adversity

to an honored place in the world is aptly signified by
its new fleet of Douglas DC-3s, scheduled to begin
service about May 1st, 1940. "The Valley Level Route"

Both PCA and C&S are long time users of Pioneer
Instruments. Hence their choice of these trusted flight
companions for their newest and finest ships attests
the years of satisfaction they have found in Pioneer

PIONEER INSTRUMENT

DIVISION OF BENDIX AVIATION CORPORATION • Bendix, New Jersey, U.S.A.

AVIATION

THE OLDEST AMERICAN
AERONAUTICAL MAGAZINE

Established 1910

MAY 1940

Vol. 27, No. 5

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Navy's New Flying Dreadnaught

History was made when the XPB-1 first took to the water—and the air. Here is the story that bridges from aircraft that use ships—to ships that use aircraft! A variable wing giving aerial maneuverability with complete fixed accommodations for the crew, this unique Marine development for the Navy makes possible sustained operations away from a fixed base at night and above.

THE GLENN L. MARTIN COMPANY, BALTIMORE, MARYLAND, U. S. A.



BACK TO THE DARK AGES?

WITH NO MORE WARNING than was issued in Europe's recent "shocking," the White House issued an order last month that shocked the industry throughout its length and breadth, brought strong protests from aviation people in Washington, and made New Deal Congressmen join forces with their Republican opponents to resist its policies. On the face of it, the order was simply a part of Reorganization Plan IV and recommended changing CAA to C.A.B. (Civil Aeronautics Board) and abolition of the Safety Board. But the part that has most won the strongest of legislative, personnel, and other controlling elements of the Board is the Secretary of Commerce. Opponents of the plan emphasized the dark days of the old Bureau of Air Commerce and felt that the new set up would destroy the independence of the Authority which was the basic objective in its creation and which was written into the Civil Aeronautics Act at the insistence of the President himself.

Just why the President has reversed his stand on the independence of the C.A.A. no one seems to have discovered—least of all Senator Pat McCarran, father of the Act, who was surprised. Frequently in the White House during the passage of the bill he was properly impressed with the desirability of independence for the new federal body. The Senator from Nevada has registered strong objections and has introduced a resolution against the adoption of the order.

It is too early to make a complete appraisal of the move which came as a surprise even to those members of the Authority, closest to the White House. It is may be interpreted simply in the realm of the streamlining of the Executive Committee, it is unfortunate that aviation should be made a person peg for technical improvements in government organization, particularly when the experiment may impact the operation of a successful existing agency. From the standpoint of the Administrator it would appear to be extremely unwise to take any steps at this time which would have the appearance of tampering with the safety functions of the Authority. Such action in the light of the brilliant safety record, might easily start a storm of

public protest that would make the air mail contact coordination rather like the mail postman in comparison.

In the brief period of its existence the Civil Aeronautics Authority, the Administrator, and the Safety Board have done a commendable job. They have made a sincere effort to cooperate with the industry in the solution of its most problems. And they have turned plenty of midnight oil in the process. It may be possible to effect the proposed reorganization without serious impairment of the personnel and functions of the Authority. But whether or not this can be done depends directly upon the degree to which the Board can be kept free of the policies usually associated with the Department of Commerce. No matter what happens, no steps should be taken to oppose a return to the chaos and disorganization of the



Research leaders Dr. Joseph W. Davis (left), chairman Dr. Vincent Kamp, present chairman, and Dr. George W. Davis (right) at Research, having been important co-workers in the twenty-five years of NACA's progress.

March 25, 1949

THE B. G. CORPORATION,
136 West 52nd Street,
New York, N. Y.

Gentlemen:

You will probably be interested to know that we are standardizing on the use of B. G. # 417-S Spark Plugs in our Pratt & Whitney Rump S1H-G Engines. After service testing these spark plugs for approximately one year, we are convinced that they are very well suited to our operation. The fact that we average a take-off approximately every 15 minutes beings about a very severe operating condition.

Very truly yours,

PENNSYLVANIA-CENTRAL
Airlines Corporation
Arthur Harris
Arthur Harris,
Capt of Maintenance &
Engineering.



WHD



IT PAYS TO FLY

THE B.G. CORPORATION

Contractors to the United States Army, Navy and Coast Guard and Aircraft Engine Builders

136 WEST 52nd STREET, NEW YORK, NEW YORK



old sources of the Committee of the middle classes.

■ TWENTY-FIFTH BIRTHDAYS are rare in an industry as young as aviation, yet the past month marked a quarter-century point for the National Advisory Committee for Aeronautics. Since its establishment by President Wilson in 1915, the NACA has grown from a bare site in a government research museum which exists as an important place among its counterparts in the other great nations of the world. The past month's events have seen there have been years when proceedings were controlled by those in whose back research was a mystery and the NACA meant nothing more than the name of a brand of engine. There has been misunderstanding and attacks from those incapable of appreciating the necessity of long term research planning. But the NACA, has always come through. The present European war has provided a new appreciation of the need for fundamental scientific information in aviation. It has revealed to those heretofore uninitiated, the vast research heritages of the totalitarian nations where such research was carried without waiting for popular approval.

In a few months the new Ames Laboratories at Amesville, Calif. will be in operation, replacing the present facilities at Langley Field, Va. Later a new engine laboratory will be added. A new program to coordinate the work of the NACA with that of industrial and educational laboratories is also underway.

Clearly the NACA has much of which to be proud on its twenty-fifth birthday. And the nation has no added sense of security in the knowledge that the quality of our research is second to none in the world.

■ WE HAVE EATEN DINNERS GALORE and talked to specialists.

long and short in celebration of the air force first year of safety. Air line accidents have grown twenty under the burden of overwork, indifference and confusion commencing this important accomplishment. Maybe it has been carried a bit too far. The safety record is magnificent beyond question. It has been an important part of the great progress of air transportation in the past year. But let's not forget the other parts—the phenomenal increase in traffic and the three million dollar price. Then, if there ever should be another accident, it will not be quite so hard for the public and ourselves to take.

■ IN THE COURSE OF A RECENT TRIP through the famous Henry E. Huntington Library at Pasadena, California, we learned that one

IT PAYS TO FLY



"Maybe he has been flying high without a pressure suit."

of the world's greatest collections of rare books, prints, and paintings has been rounded them out to available to qualified readers and researchers. None of the rarest find there is the Magna collection which includes books from 1000 through 1925, and covers, especially the nineteenth century. Over 1500 books from the Magna collection, plus 500 more added, are available.

■ NEW FEATURES beginning in this issue include a monthly column of advice to private pilots by Jerry Ledlow, of Santa Barbara University, whose news letters are already well known around the airports, and a new column presenting the private pilot's side of the picture by a well-known member of this group who prefers to remain anonymous. A recently financial feature by Selig Unkled, including latest aviation news published by special permission, also begins in this issue.



CESSNA SAYS:

"Viceless landing characteristics!"

"matchless ground control, while soft oil-and-air type,

extra-long shock struts cushion the roughest fields."



THE extra enthusiasm of the designer and builder for this brilliant Cessna T-30, are evident in the above remarks on its performance, quoted from Cessna's description.

The Bendix Pneumatic Shock Struts, so largely responsible for Cessna's "viceless landing characteristics," bring this highly desirable type of ground maneuverability to air transport and military aircraft with equal facility.

A very large percentage of such airplanes, which are most discussed because of outstanding performance, are pneumatically engineered to land, taxi and take off smoothly on Bendix Pneumatic Shock Struts. Bendix landing-gear data and the specialized engineering competence to make best use of this data, are at the free disposal of every aircraft designer.

**BENDIX PRODUCTS DIVISION
OF BENDIX AVIATION CORPORATION
South Bend, Indiana**

STADIUM WHIFF, BEAR! PHOTOGRAPH SHOTS STRUT, CAR, WHEELS, FIRM, LAMP

Side Slips

**By
ROBERT OSBORN**

Accidents to the New York Herald Tribune's Safety Board of the Civil Aeronautics Authority has reported that pilots with less than 200 hours of flying time were responsible for 45% of the non-air-line accidents investigated. They recommended that the public should be careful in its selection of pilots for flying and suggested asking for the pilot's certificate when in doubt.

This is certainly good advice but we do hope the C.A.A. doesn't start requiring a pilot to display his license and photograph in the airplane, so as to now possibly require of a license driver. Every such photograph we've seen so far has made the taxi driver look like Public Enemy Number One, and we're sure a similar requirement for an airplane pilot would have the same effect—leading passenger traffic to individuals wearing very dark glasses.

THE PAPER is making a big deal over the fact that an eighty pound midget, living in Boston, has just obtained a pilot's license. Shucks, it has been well known for twenty years in



the aircraft industry that midgets about have been sad for pilots, crew, and passengers in obtaining the required performance of almost all airplanes.

IN the last-mentioned Boston-Bristol War we're glad that the first practical use of dropping soldiers by parachute didn't work out so well. Reports stand

that the soldiers were easily picked off by the ground troops they were supposed to parachute. We've never noticed the idea of a parachute jump off by itself, without having to duck and try to assemble a machine gun at the same time. Even if they got around to dropping at points of a concrete pillar on a subject tank, we wouldn't like it.

THE AEROBIC advertisement of the new big bomber being built by the Douglas Company is certainly interesting—curiously so, too. It's loaded and the test open, revealing range of more than six thousand miles, and more than fifty per cent bigger than the Douglas DC-4.

WE'RE wondering if the structural engineers at the Army and Douglas took into account the fact that any airplane that size should be designed to withstand earthquake shocks as well as air and landing loads?

STRIKINGS of the 215 foot span—we're betting it isn't fixed as the Douglas drawings so correctly show. We've never yet found an aeronautical salesman who could resist putting down most dimensions, no matter how exaggerated they might be. So we have a hunch that the dimensions on the drawings is 210-485 feet or some similar figure.

THE Navy is now considering the construction of a dirigible aircraft carrier for use in coastal patrol. This dirigible is to have long wings, probably three times the span of surface craft and, according to newspaper descriptions, would never be used until for direct attack on an enemy base. It would carry aircraft which would

either be launched for making the attack or as reserve machines or for the patrolling of our own coast line.

Two or three practical enough errors for one thing—the matter of jacking the dirigible, and the firing large, should, with the dirigible's officer and his side boys standing at attention around a large opening in the bottom of the dirigible. We've seen too many officers knocked flat by their own bombs while standing stiff on dry ground. Of course they might wear parachutes and inflatable rafts, in case of arrest, but we doubt that the extra equipment would go very well, actually, with cocked hats and gold braid.

WITH the great ideas of designs and domestic affairs, the difficulty of obtaining materials, the turnover in experienced employees, and the necessity for financing plant expansion and machinery purchases, we are sure that all airplane manufacturing executives have plenty of headaches these days. Accordingly we'd like to pass along a helpful bit of practical philosophy composed by Ed. Moore.

"When in trouble,
When in doubt,
Run to circles,
Holler and shout."



WITH a hot pointed campaign just getting under way we're surprised that the recent war again which disrupted all telegraph and radio service, including the radio network of the airlines, haven't been discussed as either political party by the other.



TAKE TO THE WATER

By Carl Norcross
Assistant Editor

Operators are missing a bet if they fail to follow crowds to the waterfronts, where substantial profits may be had from a seaplane base.

PAUL BEVERLY'S old slogan of, "One if by land, and two if by air" might well apply to the operator's share of profits from a float flying base. As flying on foam becomes more popular every year, operators who are moving their bases to the water fronts are reaping a very profitable harvest. Seaplane operation is nothing a responsive crowd with the Atlantic seaboard, which seems ready and willing to pay extra for the fun of

flying on the water. The coming summer should be the best in history for seaplane operators. In the past year under the direction of CAA's Major A. D. McMillan, the joint CAA-NVA seaplane base program has added some 200 floats at strategic spots throughout the country and there will be more soon. This gives a seaplane pilot something that he has always dreamed of: a way to get himself and his passengers safely

and a way to relief at specially designed docks where wings will not be damaged against bulk pilings or other obstructions. In short, the more seaplane bases, the more places there are to visit.

Seaplane operators offer the float base operator many advantages. The smart business man goes where the crowds are. No one needs to be told where the crowds are all summer long—when flying business is best. There is hardly a lake or river in America that is not lined with summer resorts. Along many of our coastal waters, especially along the East Coast with its hundreds of miles of inland water ways, people by the thousands vacation in from the large cities. And they all have money in their pockets.

An experienced seaplane operator who has had bases in half-a-dozen kinds of places, with both wheels and floats, summed up his recommendations this way:

"The ideal place for a float base operation," he said, "is one where there is a crowd of people. There must be a stable population from whom we'll get students and charter hops, as well as sight-seeing. Then there must be a transient population that will keep giving us a steady source of new customers. I also want my base located so that I'll get as much free advertising as possible—on the grounds will be an outlet of and landing every week a day. When you add these things all together, a seaplane base at a summer resort is the best bet."

Operators who are forced off their airports by the airlines should consider moving to a water base. Here is a God-given airport which stretches for miles. Perhaps the CAA



Reluctant Capt. Bob Topp's CAA floatbase at Jacksonville, CAA floatbase floats have a 20' beam which gives easy access to docks used for aviation purposes.



One advantage of seaplane operation is that single place and there are no obstructions.

Every lake and river where people gather is a potential source of seaplane business.



A seaplane base in Port Charles, N. Y., where Long Island Sound offers miles of waterfront for seaplane pilots.





has already provided the landing base. For a few hundred dollars a trip can be built and an experienced operator can command a small motor launch and a Brown dolly for hoisting his ship from the water. Many amphibians are left in the water all summer and no longer are needed.

The money has any number of amphibious operators who lease the day they left a hot duty against the end-of-the-summer of a lake or river. Out in Florida there are the Washington, Austin and Tanager organizations, and Eastern Flying Service, who have

Denver (Glenn) Thompson on the beach near Miami.



Glenn Clark has his amphibious base right in the heart of Charleston, W. Va., and pilots who rent his planes leave early in the morning with him down to the water. Every night his ship makes it an achievement for his business.

Photo: Typical of the new business is one plane flying in the New York City area. One plane flies over the Hudson River, N. Y. These three operators have more than 100 motor launches. Many others have smaller water-craft that could be used. (Aerial photo by H. H. H. H.)



good used launch on Lake Union and over Eliza, airplanes, several others. Karper has twenty CAA-licensed pilots in addition to his regular work. Other Washington, D.C. operators are the Olympia Air Transport at Olympia, and Huber & Diller of Tacoma. In Portland, Ore. Art Whitaker, who is a CAA licensee, has been getting airplane flying for some time.

Several operators have found the lake regions of Michigan, Wisconsin and Minnesota are ideal places for summer operations. At Milwaukee the Lange Aviation Corporation has its base right in the city. Customers can practically step from their offices or homes right on to the base. Lange has Cals, Lacombe and Farnholm of his own, and many pilots in their area come to him in the spring to have their licenses renewed and their planes checked.

In Michigan, Irving Woodhouse, who operates out of the Kalamazoo airport also has a summer base at another. Another Lake shore has a road-side crowd waiting for him. The operator several days, including a CAA, on boats. If his customers get tired of fishing at home, he can hop them up to the lakes in the wake of northern Michigan as a few hours. Charles L. Davis of Detroit, operating Southern Delta, Inc., does construction work and logging with these boats. Business is good, he tells us. Michigan has over 40 amphibious boats, and in a large measure to the active work of State Director Floyd Kottel.

In Greenport, Iowa, Alvin J. Jernett, Sr. has a base on the Mississippi river. The operator there has a dock, a launch, a launch and a launch already equipped. On Medina Lake, some 20 miles out of San Antonio, Texas, a new amphibious base has been

(This is page 49)



Business and pleasure will meet your amphibious if you give them a chance.



A Brown dolly being used for one of Bob Lavin's boats at Miami. CAA will provide complete plans for building the boat, as well as designs for boats and ramps.



Top to bottom: 1. A two-wheeled amphibious boat used with a Brown dolly at Miami. 2. W. P. Jernett's motor launch at Green Lake, Minnesota. 3. Business can meet the water in five five minutes from the Lake. 4. An amphibious boat, a small dolly being used, near City Airline, Texas.



DON'T GIVE UP THE SHIP!

To the 10,000 Civilian Pilot Training Students, we say, "Keep flying this summer".

LIFE begins at 40... hours! The real fun of flying is about as common as the 10,000 new Civilian Pilot Training students. With the long, summer days just ahead, you are about to collect profitable flying dividends on your training investment.

There has been plenty of fun in the first 35 or 40 hours. We don't need to tell you that. You will get a kick out of recalling those first eight hours of instruction. With the long, summer days just ahead, you are about to collect profitable flying dividends on your training investment.

There was all fun—sort. But it was nothing compared with the enjoyment you will get out of being on your own. Up to now you've been



Photo by [illegible]

Group-country flying with your friends will bring you new pleasure and serious experience for summer.

With a merry horse, running "round and round the rug, going through your paces under the eye of your instructor. That training had its own fun, of course. Now you are soon to be on your own and you can do a little glibbing across desert pastures. You'll be the boss.

Many of you live in the great area where you've been getting your instruction. You will want to keep flying late from your own instructor. If you have a summer job, you can still find plenty of time to fly during the long evenings and on weekends.

About half of you are at college

away from home and if you fly this summer you will need to locate a new operator who meets your needs. It is to you especially that we say, "Don't get rusty".

After you go home in June you will probably go out to the airport now where you live and perhaps things won't seem quite the same. There may be some strange faces, and you may not know the airport manager or the operator.

But don't let these things stop you from flying. At all airports, strangers quickly become friends. In your

love of flying you have a heart that will soon make you one of the crowd. A few flights will make you feel at home on the field.

If the make of airplanes used near your home is different from the kind in which you learned, a few trips around the field with the operator will make you familiar with any differences. Most operators will not charge you dual time for these brief check trips. You may have learned to fly in a tandem ship, for example, and if the ones you will fly in this summer are side-by-side planes, a short

time in the air will make you feel at home. CPT instruction is heavily mixed and you can make differences in various light planes without any trouble.

Of course if you want to fly a larger ship, in the days before these four light planes, you will need perhaps five hours of dual time. You will stop every minute of it. Flying different kinds of ships is always interesting and in summer you should look forward to it.

Summer flying, you will find, is a lot more pleasant than winter flying. The weather will be warm and balmy. Fields will be green around, and there will be no frozen ruts such as you bounced across last winter, or ponds of water and mud such as you encountered during the spring. The landscape is going to be much more interesting, too.

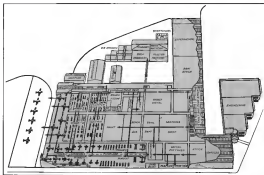
If you have been an spectator for several years, as is probably the case, you have spent plenty of time at airports watching other pilots climb into a cockpit and go zooming off across the field. Above all, out around an airport, the pilot is most admired. This summer the crowd lining the field will be watching you as the center of attention.

One of the big fields has summer [Two in page 40]

The country is filled with pleasant places for you to visit as you summer fly.

Photo by [illegible]





STREAMLINED AIRCRAFT PRODUCTION

By
Don I. Carroll
Vice-President and plant manager,
Valiant Aircraft, Inc.

As told to
Chas. F. McKeen
Pulse Staff Editor,
Aviation.

MORE PLANES and more profit has been the aim of the Valiant Aircraft Company in the construction of its new factory. A special set of circumstances, combined with available know-how on the part of all the men who have worked to make this possible, has enabled us to realize the dream of all production men—the ideal factory for a given production problem—or at least as nearly vital as anything planned and built by humans

before me ever to be expected to prove itself. For we have been able to design simultaneously a whole series of Valiant airplanes, the factory in which to build them, and the equipment with which to do the work. Perhaps mainly now we have applied every facility at our command to the proper solution of this three-fold problem. The aircraft themselves—the Valiant basic and advanced trainers, basic coaches, and graduate—were planned to take advantage of every

known production aid. At the same time the factory was laid out to provide for an expansion program which has increased our total floor space from 150,000 sq. ft. to more than 320,000 sq. ft. These square feet of floor space were so placed as to eliminate every possible obstruction to smooth production. We sought to streamline the production line through eliminating lost motion or idle time of parts in process. And we tried to equip the factory with the latest and best machinery that we could build or buy. More than \$500,000 has gone into the purchase of new machinery and equipment with which to build the millions of dollars worth of planes already on order.

Every phase of factory planning, every type of production problem, was considered from every possible angle during our planning period. As a result we believe that parts flowing through our plant are moving from 25 to 50 per cent less distance from raw stock to finished plant than in the average aircraft plant. But we have worked to eliminate other problems, too. Aware that a study has shown 70 to 85 per cent of all manufacturing time to be consumed in set-up, loading, and transporting operations, and only 15 to 30 per cent in actual cutting or forming, we have taken some drastic steps to reduce



Don Carroll, left, discusses production with Valiant President Richard Miller.



Alone, final assembly hangs during completed ship construction.

Below: Turnover production by groups many men to build and assemble and fitting.



AVIATION
May 1940
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has been taken to develop improved methods in handling and storing raw materials. For example, when steel is kept in racks mounted on cranes, making any guide or gauge sheet material as readily available as a card in a filing cabinet. The steel being simply pulled out the rack and returned to the required number of sheets required.

An overhead handling system is installed in the stock room for moving heavy or cumbersome materials. An aisle separates the stock room from the metal fittings, machine shop and sheet metal fabricating departments, and in order to keep the movement of materials in its absolute minimum each fabricating department is located just opposite the section of the stock room which feeds it material. Steel stock is located at the left end of the stock room and leads directly out to the metal fittings departments.

Raw stock, pipe stock, etc. is located approximately in the center of the stock room and is led out to the machine shop just across the aisle. Sheet stock is stored in the right and fed out to the sheet metal department, located on the right side of the factory. When parts from the fabricating departments are completed and ready to go on to the next operation they pass through inspection and so as to obviate the necessity of back tracking to a recheck-and-inspection department, separate inspection areas are located directly in the path of the production flow. The sheet metal inspection unit is located at the far end of the sheet metal department, and one located at the end of each fitting, sides over of parts from this department and from the machine shop.

We have planned the plant in such

a way as to eliminate waste as possible in the storage of forward parts and sub-assemblies. As each part or assembly is completed, it moves on to take its position in the assembly line. Parts taken from the three fabricating departments, after passing through final tests, sanding, and blast, etc., begin to flow together in assembly operations.

Adjusters and post formed sheet metal, and the machine shop, is located in the sheet assembly department, from which parts flow on through the post shop and into the wing center section, or wing-center assembly line. The fuselage sub-assembly begins its side slide to the left of fuselage assembly and is soon as the fuselage is reamed from its center pin it takes its place in the beginning of the assembly line. At the present time two assembly lines are set up along the left side of the factory, one for the Vaguet and parent and the other for the Vaguet line inner tape. The assembly line for tape parts are mounted on cranes and move towards final assembly on a track. This keeps the production line flexible, and in the event we wish to move one airplane ahead of another or pull it out of the line for any reason, it can be done readily.

The wing center section, and engine assembly lines located beyond the post shop flow across the factory and into the final assembly line. The division is readily subdivided so that these assemblies meet the line as per the right line. The power plant assembly line is located under the balcony on the left side of the factory. Flashed to the airplane, which again the factory is a track upon which steel plates, corresponding to the al-



Vaguet sub-assembly designed and built this high speed mill, which runs at 1200 R.P.M. A job that used to require 20 days is done in two hours on this mill using specially designed cutters.



One man using the Vaguet assembly process also has one table in each work cell to build fuselage with other methods.



Vaguet lathe is fitted with latest type of machine tools which help in speed up production. Much of the material which was steel in one production equipment was changed to new types of alloys.



The need to increase use of machines by slotted plate is applied in this Vaguet shop where lathes, shapers, planers and other equipment machinery is used.



Router work is speeded up as much as 200 per cent by this rotary router which produces wing and outboard without interrupting the router operation.

plane fuselage, are mounted on rollers. In production an engine is bolted to one of these plates and all fittings up to the forward are assembled on the engine as it moves down the track. An overhead handling system moves the completed engine with hoses from the engine assembly line over to the engine production line. The airplanes on the body truss and parent production lines for each other, and the overhead handling system for the power plants having the required engines down the center of the two lines, where they are being into engines and ready mounted on the airplane to which they are assigned. The final assembly and

the Vaguet would stand, one of the first independent work units to be created by our own company on the West Coast. And at the far front corner of the main building, beyond the new stock rooming raises, is the operations department. Here we have provided laboratory equipment for every kind of testing up to and including operating a full scale wing to complete destruction.

But to return to the production flow itself, we have installed many interesting pieces of equipment. Not the least of such installations is our own completely equipped machine shop with lathes, a mill, a planer, a shaper, a Vaguet, a shaper, and other metal working lathes, rolling machines, screw machines, etc. Of great interest are the pieces of equipment which we have designed ourselves, or have had built to our specifications. Before sheet metal can be fed from raw stock to the sheet metal forming department it must be cut to pattern. For this work we have developed a robot router set-up with a rotary work table. We have automated production of this router as much as ten times and fifty per cent through use of the rotary table, so "every-go-round" with fast set-up positions. The advantage permits loading one pattern while the operator is running and while still another workman is exchanging a finished stock of material. This is evident, number of fully set-up work units is not just the number of units but he can concentrate all of his attention upon the operation of his machine. Previous to this for adding the machine ability to place while the machine is working.

Most often for every one of the routers are the power lathes and our new three column hydraulic press with corrected rotary rollers and automatic cycle operation. This loading platform has three positions, one for loading, one for pressing, and one for unloading. Two operators are required, one to feed and one to unload. Actual pressing operation is fully automatic and the element of human skill is the operator's ready efficiency. The pressing head travels approximately two and a half times faster than any hydraulic press previously used for aircraft work. As the head moves along the pressing operation the rotary table automatically moves around to bring the next set in loaded into position for the pressing operation.

Another unique machine, which represents an adaptation of wood working principles, is the new Vaguet high-speed drilling machine developed (Turn to page 50)

For a Ripe Old Age— FOLLOW THE

FLYING RULES

Private flying under a controlled program is 1,193 per cent safer than it was throughout the entire country last year.

By Tom Hardin

Chairman, Air Safety Board
Civil Aeronautics Authority

"THESE are not accidents. They are suicides!"—This blunt remark was made by a friend of mine after he had finished reading some recent airplane accident reports. The grim charge was not idle in the past because more took his own life or his passenger's life intentionally. But when one reads the old, unadorned facts of an accident report he realizes that in most fatal accidents the pilot's conscious disregard of flying rules is as deliberate as though he intended to destroy himself and his airplane.

The pilot failed to control his flying—his cockpit is within the limits of his training, experience and the chances of good judgment.

Private flying cannot progress until the safety record is better. Thousands of potential pilots are kept away from flying because they are afraid of accidents. To a new pilot, flying is a fearful experience, and he is a victim as often as a little right-winged. Given this, he begins to begin with, it is only one way to avoid one or two accidents to drive the industry out of business for a long time.

The great fall of private flying is not necessary. A significant rate at any kind of flying can be improved as the airlines have demonstrated successfully. By a joint industry-government program, the airline record has improved year by year until the domestic airlines have now flown for more than a year without a single fatal accident in the entire United States. During the twelve months ending March 28, 1946, the domestic airlines flew over 32,000,000 miles without a fatality. Yet during 1935 private flying had 351 fatal accidents, in 280,000,000 miles—a fatality for every 660,000 miles flown. Decreasing in this figure is, it is

an improvement over 1935 when there was a fatality for every 722,000 miles of private flying.

Improvement in private flying can be made. A high accident rate is no more inevitable in private flying than in airline flying. The Civil Aviation Pilot Training program handles the proof. More than 200,000 hours, or approximately 7,000,000 miles was flown in this program before the last fatality occurred. Up to April 1, CPT students flew about 120,000,000 miles per flying, which is more than 1,193 per cent better than the entire private flying record for last year. The records of most of our best commercial flying schools and charter operators furnish additional proof that private flying can be safe.

Controlled vs. Uncontrolled Flying

Fatal accidents usually come from uncontrolled flying. The pilot either lacked sufficient control or discipline, or his instructor's advice did not reach out to restrain or direct the pilot. A few examples of uncontrolled flying are explained in recent accident reports.

During the six months ending March 1, the Air Safety Board re-



In a recent six months period 14 fatal accidents occurred because pilots flew into known adverse weather.

ported fourteen fatal accidents caused by pilots starting or continuing flight into known adverse weather conditions without the equipment or training necessary for instrument flying. During the same period there were 45 fatal accidents reported that were caused by the pilot engaging in some sort of unnecessary maneuver close to the ground, or other kind of accident that might be classified as show-off or reckless flying.

Regularly we investigate accidents in which pilots and with disaster because they failed to fill the guideline task or attempted to stretch their supply over too great a distance. During the last six months no average of one fatal accident a month has been attributed to this type of negligence.

A certain number of young men foolishly believe they are mavericks.



Flying this plane was killed in six months doing show-off flying.

pilot and that they can fly without restrictions. They are about half a dozen recent cases in which individuals with little or no recorded flying time brought death to themselves during their first, self-induced attempt to fly without an instructor in the place. In one instance, such a pilot had five authority to attempt to cut a new type of airplane. These individuals do not include the numerous cases in which allegedly trained pilots attempted to stretch their ability and brought injury not only to themselves, but also to their unsuspecting passengers.

Other accidents exhibiting the same general lack of judgment occurred in the form of pilots during their planes and the wings cracked under the strain, or because they attempted to fly in some other manner inconsistent with the design characteristics of their equipment, existing conditions or pilot qualifications.

Whether or not these accidents involved show-off or reckless flying induced by over-confidence, or were just cases of negligence, carelessness or poor judgment, they all occurred due to lack of control. Those killed by discipline themselves and to correct good judgment.

In controlled flying, on the other hand, as is exemplified by the teaching at our better flying schools and the Civil Aviation Pilot Training program, the instructor is so exacting that the student knows how to fly properly and he has a deeply ingrained sense of self-discipline. Teaching follows a pre-determined pattern in which nothing is overlooked or forgotten. Students are so prepared for emergencies that which can occur they automatically do the right thing.

The most important sign toward the conditions of accident flying and development of controlled flying is to



One pilot a month is killed because he failed to fill his gas tank.

stead is the early indication of an discipline in the mind of the student pilot. This is a job for the instructor. Every instructor should be the old of his students. He should guard his qualifications, character, and conduct with prepositional pride. They should be unapproachable. The instructor and philosophy that he can expect in the cockpit during early training days, usually from the student's guiding light throughout the rest of his flying career.

The instructor receives this program as recommended by the Air Safety Board and must not let any student in such a manner, aware to that all accidents will be more capable in handling the great responsibility.

The general safety record of the aviation has been excellent. Aviation operations are conducted by large organizations in which controlled flying is actively sought to obtain as compared with uncontrolled flying which is scattered over 2,500 airports and pasture fields throughout the country. Control is this latter type of flying is an individual matter, as the pilot is usually on his own.



Pilot who try to keep flying without an instructor usually become an "accident machine."

But much can be done to save a reckless pilot of his life. In the early days of group ownership, the cost of a pilot at such an individual by flying pilots will decrease his show-off attitudes and the chances of a public opinion that will decrease the risk of the show-off will act as the very best for his needs.

Other means of controlling the situation might be through local authority or state laws enforced by local authority, severe airport rules, restricting the conditions, show-off flying, and agreements between airport owners not to rent equipment to such pilots. Antiaircraft organization such as local N.A.A. chapters, flying clubs and aviation committees of local service clubs can greatly assist in preventing such as some of the foregoing safety control measures. These organizations are not to be used with a view to achieving federal restrictions, but rather as a means of providing practical enforcement of safety measures.



During a plane with the wings much all in a state of disrepair.

more covered by federal rules. Reference is made particularly to the restriction of pilots by local laws when pilots attempt to fly into known adverse weather conditions or desire to operate with unsupervised aircraft or equipment. We need more federal regulations, but whatever of existing regulations are clearly enforced to about 80 per cent of all fatal aircraft accidents.

Strict enforcement of regulations is not possible without individual and group cooperation from the aviation industry itself. Aviation safety laws cannot be prosecuted, neither can a dead one. It is not practical from its economic standpoint—most desirable if it were possible—to place a federal police force on every one of some 2,500 airports throughout the country. Consequently, if we are going to have enforcement of safety regulations, it will have to come from the flying industry and each person within the industry, possibly assisted by local authorities.

Improving the safety record in private flying depends upon these factors: providing better local training, controlling the conditions, show-off flying, and in doing everything possible to provide a safe pilot and safe aircraft. The law development in enforcing a problem are here in place with the assistance of aircraft designers and manufacturers. Few records indicate that in every airplane flying today could be made unapproachable and the number of fatal accidents would be cut in half, if not more than half.

(This is page 193)

Fuel tanks in fusage in top on left and bottom moved on rollers until final lay-up area is finished at rate of one day. Assembly line then moves to wing on rollers at right.

All metal structures are assembled prior to final lay-up of the fusage skins. Metal frames are positioned.



After installation is assembled in fuselage, the structure is in main section. Then construction line is in place.



Mechanics on left are using a heat-drying box to dry the fuselage, which is moved from the heat-drying box.



Wing fuselage is moved on rollers until final lay-up area is finished at rate of one day. Assembly line then moves to wing on rollers at right.

How Luscombe

By Charles E. Burgess

Production Manager
Luscombe Aircraft Corporation

BUILDING light airplanes of metal construction brings many production problems which are not met in the factory where typical light planes are manufactured. Beginning with the Phantom, Luscombe engineers have had experience over several years with metal construction methods. The Phantom, however, was a hand-made airplane whereas the Luscombes rolling out of our factory doors today are produced in a factory as possible and with a minimum of hand work. In our 24,000 square foot of floor space, new production methods are possible so to have one line metal wings per day.

The present Luscombe has a full monocoque fuselage of USAT Alclad sheet, 432 and 340 sheet, riveted to oval-shaped Dural built-up wing-boxes. Wing spars are 3-beam Dural extrusions, wing rib cap strips are 7 shape Dural extrusions. Wings are fabric covered. Tail surfaces and control areas are of aluminum sheet Dural covered with Alclad.

In order to produce an airplane of

Builds Metal Planes

these more expensive materials, it is in the low price class, a fact which is necessary to reduce the work done outside the factory as much as possible as well as keep detailed hand labor to a minimum within the plant. Progress towards this end has been most noticeable within the last year. Various jigs have been developed to make the rapid assembly of detailed parts. For the most part these jigs are simple and are of wood or steel. Formerly all fuselage covering skins were drilled by hand after being fitted to the bulkheads in the fuselage jigs. This job, going previously done as at present, has resulted in cutting production time almost in half.

The recent procedure of production is based upon the first assembly of pre-built parts in the airplane as it goes through the line on an overhead conveyor.



Since, construction is aluminum, the main fuselage section is made in this press before being moved to the final assembly line.

Right: Dural bridle was built, slower hand method was used to form aluminum extrusions.

view. Stamped bulkheads, obtained from The Aero Manufacturing Corporation, are prefabricated in complete form in the sheet metal division, painted with 107 primer, and placed on a heat supply rack in the heat of the assembly line. Small aluminum bearings, reinforcement, and fittings are riveted to the bulkheads to which wing struts and landing gear are attached. This riveting is done with Chromo Pneumatic gun centers prior to arrangement of these bulkheads in the fuselage jigs. Thereafter all of rivets are drilled by the Edward G. Smith Company. These suspension joints are built into the fuselage for the engine mount and a very shaped welded steel cast structure gives the suspension point to the superstructure at either side. The superstructure is a USAT Alclad sheet with an oval fuselage section built into the center of it. Deep extruded channel sections of Dural joining the wing boxes, are riveted to the lower front of the sheet at the superstructure. Longitudinal L-shaped extrusions on top of either side of the shafts provide further reinforcement for the superstructure.

The sheet metal work, in addition to many others, are made up in quantities and attached to the sub-assembled division of the plant. Large sheets of Alclad come into the Luscombe plant but. These are cut out of a

pattern sheet in the required sizes. They are then stamped in these respective jigs where they are drilled. After the patterns they are moved to the desired degree on a rolling machine and drilled at the head of the fuselage assembly line. Once both heads and fuselage are set up in the fuselage jigs, two of which are now in use, the prefabricated skins are draped to the bulkheads by Chromo spring balancers. Rivets are inserted, covered by making tops, and the skin structure is then riveted together by hand with a 3-beam and 40 rivets. The fuselage is then attached to an overhead conveyor and moved to the final production stage where the final fuselage is riveted in place and the landing gear legs are placed into position.

This landing gear is a simple one-piece unit which is only a simple one-piece unit located within the fuselage in the center. The extended landing gear leg is located into the sheet at the lower part of the fuselage. The main landing gear leg is located into the sheet at the lower part of the fuselage. The upper part is which will usually withstand the most severe design to an airplane. This construction requires only that the lower leg is riveted in place, new landing landing gear struts.

(Continued on page 20)

Ships moving forward on rollers. The line after construction has been moved, fuselage, fuselage, engine, wing, Alclad, ground levels and many other items formed are added here before final assembly starts.

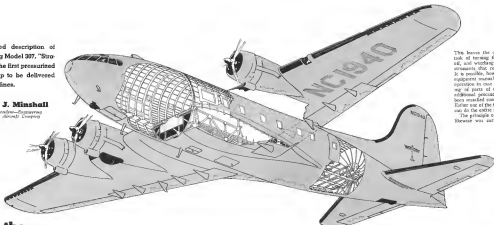


Since, construction is aluminum, the main fuselage section is made in this press before being moved to the final assembly line.

A detailed description of the Boeing Model 307, "Strato-liner" the first pressurized cabin ship to be delivered to the airlines.

By R. J. Minshall

San Francisco—Engineering
Boeing Aircraft Company



Into the SUB-STRATOSPHERE

TO say that the aviation industry is making a marked advance this year with the introduction of the four-engine Strato-liner type transport is not the whole story. It should also be noted in another way. The aviation industry has advanced to the Strato-liner. The whole background of knowledge and progress through the years—not only on the part of the airplane manufacturer but also the equipment and materials manufacturers, the airlines and other industries—has made possible that new type transport. From results obtained, we sincerely believe that the Strato-liners and subsequent airplanes of the same general type will have a lasting place in the future of air transportation. The principles involved are sound.

When the idea of such a transport

was conceived several years ago, it was based on several factors. It was apparent that the air transport industry would soon be ready for larger planes than the types then in operation. It seemed clear also that the larger planes would have certain advantages in addition to greater carrying capacity. The larger ship, by virtue of its size, would be more comfortable and more attractive to passengers because of additional convenience offered. Along with this came the consideration of four engines. The Boeing Company was convinced of the desirability of four engines for such an airplane because of the outstanding reasons of its four-engine Army Flying Fortress, and because of the demonstrated advantages of four-engine Flying Fortress in trans-

oceanic operations. The ability of an airplane to continue flight if one or even two of its power plants should fail appeared definitely attractive.

Then came the consideration of cabin supercharging—increasing relatively new. Some of the later airplanes were going to get away from the conventional altitude limitations, and get away from the discomforts which absolutely were present when, for one reason or another, it was found desirable to climb above a certain uncomfortable level. Should the proposed Model 307 four-engine transport be the first to attack this problem? There was considerable discussion of the point. There was no doubt that it would be possible and profitable, but there would also be a good deal of expense involved, because

it was a new field. The advantages of the supercharged cabin were obvious, but it was decided at the outset to make this a feature of the 307, and therefore the same Boeing Strato-liner was created.

It was decided to use only a moderate degree of supercharging, because this stretched the process and at the same time brought prices considerable more than at high as would normally be desired for the first few years at least—up to 20,000 feet. In the range between 14,000 and 20,000 feet operators could use variable cabin suction weather conditions, would have a wide margin of altitude over high service, and at the same time would gain higher speeds, smoother air, and smoother ride.

To gain the end required supercharging of approximately 2½ pounds per square inch (difference between outside and inside atmospheric pressure). The structure was designed to withstand superpressure of 6 pounds per square inch.

In developing the supercharging system and its equipment, and, for that

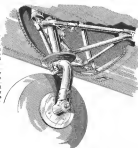
matter, the mechanics of the whole airplane, simplicity and reliability were made the guiding principles. Thus the supercharging and pressure-measuring apparatus was made entirely automatic, with a system of control valves, check valves, safety valves, etc., all operating automatically, purely by action of the pressures involved.

This leaves the operator merely the task of turning the apparatus on or off, and watching the low dial instruments that record the operation. It is possible, however, to control the equipment manually so as to control quantities in case of any malfunctioning of parts of the system. As an additional precaution, the system has been tested completely in flight. Either one of the two sets of apparatus can do the entire supercharging work.

The principle of practical simplicity likewise was carried out in the design of the supercharged cabin itself. It was made completely circular to cross-section from nose to tail, so that all atmospheric pressure loads are evenly distributed. This design has the additional advantage of providing excellent ventilation, and also provides a maximum cabin volume which is highly desirable for passenger accommodations.

The fuselage is a semi-monocoque structure, consisting of 25T Alclad covering reinforced by 25T 37 extruded bulk angle longitudinal stiffeners and 25T 37 forward 17 custom circular-section stiffeners. The circular bulkhead skin is interrupted at the joints of the wings. Skin thickness varies from .020 to .040, depending on loca-

The tail cone of the Strato-liner is of the double cone type, also monocoque type and is retractable into the fuselage. Tail wheel is retracting and is held up with a center lock controlled from the cockpit. Extension is accomplished by means of a cable mechanism and electric motor.





A Boeing 274A shows the design. The ship is powered with four 1100 H.P. Wright Cyclones, located deep inside the fuselage. The ship is powered with four 1100 H.P. Wright Cyclones, located deep inside the fuselage. The ship is powered with four 1100 H.P. Wright Cyclones, located deep inside the fuselage.



Inside the control room of the TWA vesicle, at the 40'. The pilot is on the left, copilot on right, and flight engineer in the foreground. In the Pan American vesicle, the control room is located in the aft section of the ship.

low. Longitudinal stiffeners are spaced nine degrees apart around the periphery of the design, and are connected through the circumferential frames, which are spaced approximately 15 inches apart along the body structure.

Loops from the wings, empennage and tail gear are distributed to the main-structure body structure by means of bulkheads. The main wing spar bulkheads are made up of two corner channels and square tube frame members. Part of the longitudinal stiffness is reinforced through the bulkhead bar section channels, while others are linked to angle beams. The passenger cabin floor is supported by a system of fore and aft spanwise beams. The fore and aft beams are built-up "I" sections made from 2457 extruded bar and 2457 Alkalid sheet stiffeners with 24 ST extruded rail and bulk angle stiffeners. The spanwise beams are 3857 extruded "I" and "C" sections and are rigidly attached to the circumferential stiff-



Large cabin interior is illustrated here. Semi-monocoque type of construction can be seen, and the relative system of main beams as well as floor beams. Below is rear cargo compartment, with a volume of 300 cubic feet and load capacity of 1000 pounds. Ship's maximum capacity is 5000 pounds.



eners at the sides of the body and to the fore and aft beams.

Demarcating the forward end of the superstructure is a longitudinal pressure bulkhead, consisting of a dome-shaped web of 2657 Alkalid sheet with radial "I" section stiffeners. A removable circular hatch is installed in one side of this bulkhead to provide access to the tail section of the body. This bulkhead also contains a pressure relief valve which is set to discharge any pressure in the cabin in excess of 245 lbs per square inch. This safety valve has a capacity to handle the full overload output of both cabin air-changers, to prevent excessive pressure in case of the complete possibility that all other controls should fail. The removal of the substructure members, of course, is to prevent pressure in excess of 24 lbs.

The maximum diameter of the fuselage is 141 feet. The floor level is located approximately one-third of the diameter from the bottom of the design at its largest section. Cargo compartments and secondary compartments below the floor level of which are accessible from within the airplane as well as through outside hatches in

the bottom) are maintained under full cabin pressure. Cargo compartments have a maximum capacity of 412 cubic feet, or 4000 pounds. An emergency entrance to the control cabin is provided through the bottom of the body forward of the four cargo bays, by way of a trap door in the cabin floor, and opening personnel may then enter the control cabin without passing through the main passenger cabin.

Slab spaces in the hulls are sealed effectively by means of a tape incorporated with sealing compound, material between the legs prior to riveting. The tapes include two rows of rivets diagonally spaced approximately 1/2 inch apart. All doors and hatches are sealed against leakage simply by soft rubber gaskets which press together when under the influence of cabin pressure. There are secondary main pressure compartments, including each measuring 16 inches high and 12 inches wide. Like the rest of the other walls, they are designed to withstand 5 lbs per square inch internal pressure. The windows are made of Plexiglas or Lucite (transparent plastic), covered to conform with body contour, and are



Comparison of the construction of the Boeing 274A with that of a typical conventional ship.



Interior of Boeing 274A vesicle prior to deployment. Main structure is shown, with that of a typical conventional ship.

sealed in rubber channels. Control cabin windows and sliding side windows are 1/2-inch safety glass. The sliding windows are mounted in steel frames which are sealed against a rubber seal to prevent leakage of air or water. During which control cabin pass through the supercharged cabin wall are designed with a special gland, the result is a long period of overpressure, which allows them to slide freely with but a nominal amount of air leakage.

The Company was able to utilize features of their other large planes, and with this background of knowledge, and as thus the particular requirements of the new transport. The structure's wings, for example, are substantially the same as the wings of the B-17 type Flying Fortress. They are stressed, tapered wings with a span of 107 feet 3 inches, and a vertical airfoil section. The root section (Two in per 100)

In Pursuit of Perfection



Fairchild Trainer for 1940

WITH the attitude of the Air Corps apparently drifting towards the low wing primary trainer it is important when a new model of this type of day has been accepted. The Fairchild M-51 has been designated by the Army as the PT-15 and at present is in quantity production at the Fairchild plant in Muskegon. Each is here a strength factor of 18 the new trainer has the ATC #734

Accidentally the wing has been designed so that the wing tip should remain installed even after the wing root has passed the stalling point. Rate of recovery has also been a prominent feature of the design and in addition to the regular inspection holes large inspection panels have been placed at important points on the wing and can be easily removed. The fuselage is of welded 4130

chrome molybdenum steel tubular structure. Wood framing and fabric covering are employed except that the top of the fuselage aft of the cockpit is metal covered. Army type seats are adjustable vertically 74 inches and are designed to accommodate seat back protrusion. Shoulder points are adjustable in three positions, and a parking lock is supplied to lock the rubber bar in seated position and the stick in forward center position.

The wing construction consists of a center section and two outer panels with conventional two-piece construction, both spars being at 90° to the plane of symmetry. Aft are Warren beam type main spars, cap strips and bracing, and end ribs, leading gear ribs and those at the fuselage attachment are chrome molybdenum. Split flaps, manually extended, extend from fuselage to outer wing panel. Ailerons are statically and aerodynamically balanced fabric-covered aluminum alloy structures and are differentially controlled.

The plywood-covered wing was chosen for its structural characteristics of lightness and large torsional rigidity. The improved type of plywood used for the wing cover is of the phenolic plate bonded type which has been developed from plywood used previously in aircraft construction. Phenolic resin gives a glue line which is stronger than wood is itself; it is resistant to water or cold storage, is flame resistant, and such organic solvents as alcohol, kerosene and ether. Dry or humid conditions do not affect it; it is resistant to living organisms, and it is not attacked by mold or fungi. When properly set by heat, phenolic resin glue is a hard rapid solid which does not deteriorate with time or exposure. This plywood cover is present.

(Continued on page 126)

The fuselage of the Fairchild Trainer is of welded mild steel construction. The structure built out of the lower cockpit to the rear fuselage which supports the oleo is one 3 inches over. The complete unit including all tank, engine and accessories is detachable at the fly wheel.

The oleo which is installed is controlled from the rear of the fly that controls forward in the direction. The cushion is connected to the inspection plate.

AVIATION
May, 1940
51



THROUGH THE OBSERVATION WINDOW of a Hamilton Standard test house may be seen a Hydromatic propeller undergoing vibration stress tests. Leading from a small carbon resistor attached to one of the propeller blades, two fine wires are transmitting electrical impulses to the oscillograph at the right. Here they are amplified and photographically recorded . . . and for the first time in aviation history, the exact stresses can be determined at any given point on the propeller, throughout the complete range of operating power.

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FIGHTING SQUADRON 2



FIGHTING SQUADRON 3



FIGHTING SQUADRON 7



SCOUTING SQUADRON 41



UTILITY SQUADRON 5

United States Navy Aircraft Squadron Insignia

Behind the insignia of the Navy's aircraft squadrons lie the proud records of many great contributions to America's first line of National Defense. During more than twenty years of faithful service in the Navy, Vought-Sikorsky airplanes have been privileged to play a leading part in the writing of those records.

VOUGHT-SIKORSKY AIRCRAFT

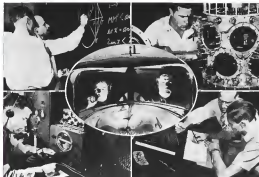


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AVIATION
May 1941
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FLIGHT TEST of the Curtiss-Wright Transport

IT TOOK less than ten seconds for the 19-ton Curtiss-Wright Transport to leave the ground once the flaps were pulled to start its maiden flight. This is but one of the many pertinent results that came out of the flight test flight. It isn't every day of this sort that the people in back of the report of such a flight test and the following paragraphs taken from the Curtiss-Wright report are faced at giving a summarized picture of what went on while the transport was put through its paces. Eddie Allen has been in charge of the flight testing, being assisted by Don Smith and Willis Wicks of Curtiss-Wright's St. Louis plant.

The new aircraft, nicknamed known as the CW-30, was loaded to 22,000 pounds gross weight in a C. G. of 34.5 of the N. E. A. L. for the first flight. The wind was 20 M. P. H. and the report (St. Louis) pressure altitude was 310 feet. Most of the tests were conducted at 4,000 feet.

Power used in take-off was 1200 h.p. per engine which corresponds to a take-off loading of 11.75 lbs. per hp. This is a higher loading than it will maintain when maximum take-off gross weight and power are later used.

The flaps were set for take-off at

12° or about one quarter of their full travel. This angle was decided upon as a result of calculated take-off runs and seemed to be a considerable simplification. During the flight the flaps were raised and lowered several times and operated perfectly. Logarithmic trim was practically unaltered when flaps were moved, and the airplane seemed quite as readily controllable with flaps in any position. At one time with the airplane flying at low speed and power the flaps were retracted at full retraction rate with practically no loss of altitude. The landing gear and tail wheel were raised a short time after take-off and lowered just before landing. The retracting mechanism, safety valves, and position indication seemed to act smoothly and satisfactorily.

Performance tests were made of air control effectiveness and stability. The use of power controls made handling easy, despite the fact that pressure altimeters were set at their least effective position to avoid any possibility of overloading. The power was built into and during most of the test.

Tests were made with various rpm and h.p. readings. Changes in thrust setting seemed to have but a minor effect on longitudinal sta-

bility when flaps were used. With it outside air temperature of 80° F., as was during the flight and including the take-off period, did any cylinder head cooling 300° F. Without cooling changes it was almost perfectly feasible to hold the maximum temperature for cruising to a constant value of 400° F., under any air conditions.

While the airplane was only moderately loaded and not flown at high speed, there were no air velocity or altitude and no tendency in any part to vibrate or become noisy. No deterioration of any kind was experienced with power plant operation, hydraulic system, electrical system or other parts, where difficulty is frequently experienced on the first flight.

The new Curtiss-Wright twelve-cylinder transport is one of the largest airplanes to have been built having a wing span of 136 feet and being 75 feet long and being 49 feet 2 inches in height. Her two 1700 H. P. Wright Double Row Cyclone engines, equipped with two three-bladed 12-foot Curtiss Electric, variable pitch, full-throated propellers, provide her with a cruising range of 2100 M. P. H. and a maximum speed of 261 M. P. H.

CURTISS P-36A PURSUIT AIRPLANES
U. S. ARMY AIR CORPS

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PESCO HYDRAULIC PUMP or generator, as an efficient engine driven unit designed to create the required hydraulic pressure.

PESCO HYDRAULIC STORAGE TANK provides a constant available source of hydraulic fluid from which and prevents the entrance of air bubbles into the hydraulic lines.

PESCO HYDRAULIC MOTOR, or turbine, located near the fuel tanks, transmits hydraulic energy to mechanical units to operate a fuel pump.

PESCO FUEL PUMP, installed in the hydraulic system, maintains considerable pressure relief valve to control fuel flow according to desired discharge pressure.

PESCO FUEL CONTROL VALVE, or solenoid for valve operation. One valve can act several relief lines in a remote discharge like a wide selection of models available.

• Thousands of successful take-offs are made daily with the aid of reliable PESCO fuel pumps, hydraulic systems, air pumps and other accessories. An interesting example of engineering resourcefulness is the hydraulic fuel system, originally PESCO-developed for the giant clipper ships, and designed to insure proper fuel delivery where excessive lift or vapor lock conditions impair the efficiency of engine driven pumps. A A

PUMP ENGINEERING SERVICE CORPORATION

Engineers, Draftsmen, Mechanics, Electricians

2230 TAFT AVENUE

CLEVELAND, OHIO, U. S. A.



Lenape "Brave"

95-hp. engine for light planes

By Everett Rudloff

Engine Design, United, Pa.

ANTICIPATING a growing need for a moderately powerful wing engine and for a more flexible power unit for the heavier sport planes that will be light in weight, the Lenape Aircraft Motors, Inc., of Monaca, N. J., is about to start production of a five-cylinder radial 95 hp engine which has been investigated for some time and has been A.T.C.V. more than a year (number 312).

Running at 2,300 to the rated horsepower, the new engine called the Lenape "Brave" weighs 152 lb., dry weight. Notable features in the design include double overhead camshafts operating on one intake, solid steel cylinders with universal oil bands, full pressure oil feed, double springed Thompson electric valves, reversible valve seats and a number of other features which will be more fully described in succeeding paragraphs.

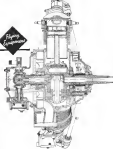
The fundamental advantage of a properly designed radial engine is thorough cooling without elaborate cylinder buffers and the feature enables the Lenape five-cylinder engine to show remarkable performance in hard, long flights, under all climatic conditions. All cylinders are equally cooled and therefore run at the most constant temperature. This constant efficiency in the Lenape is in a large measure due to design both of the solid fire wall steel barrels and the cast aluminum, reversed oil band.



Front view of Lenape "Brave"

the air is guided to areas, which, as some engines, draw much fresh air over-heating. For example, the heat spark plug boxes on the Lenape actually run at a temperature of 315 deg. F. The accumulation on the rear of the engine are adequately cooled because of the efficient air flow. It is this power plant that, when not needed to need the engine.

The cylinder design follows the trend of large airframe engines with its stressed-on cylinder head construction. The barrels are accurately aligned from specially heat-treated 4130 X steel supplied by the Bethlehem Steel Company. The approximate weight of each bearing is 36 lb. The barrel and its pin are machined in one piece, which thus weighs 54 lb. A specially designed Gilchrist automatic lathe completes this machining in one operation. An extremely fast without causing surface of 200 to 300 Brinell is maintained at all times, meaning long operating life. The barrel contains approximately 2 in. inside of the crankcase and that the piston does not protrude beyond the end of the cylinder on the inside of



the crankcase is the cover end. The crankshaft, single propeller, for the side drive from the power stroke end wing of the piston during its full length of the stroke.

Four heavy stepped shafts carry the reduced weight roller bearings, bearing the motor arm mechanism, to the top of the cylinder. These shafts have their lower portion 6 in. in diameter, finished with standard U. S. standard.

(Continued on page 104)



Inspected one of the newly completed engines is E. H. White (left) general manager, and J. J. Belmont (right) chief engineer of Lenape Aircraft Motors. Behind him is a long line of similar engines for this model in 1935 and during the last year with dual sequence of one at the Researcher Plant Division. While some in Lenape from the Glenn Field Company where he worked on power plants for Navy boats. Photo by that he was with the Bureau of Air Commerce.

AVIATION
 May, 1936



Here is flight in a Vultee Vanguard Pursuit

MEN, METHODS AND MACHINES...

In Vultee's recently expanded factory a streamlined production system coordinated by experienced craftsmen establishes a new high in aircraft manufacturing efficiency. Here men, methods and machines combine to produce the famous Vultee

V-12 Attack-Bombers, Vultee Hawk and Advanced Trainers and Vanguard Pursuits in large quantities.



VULTEE AIRCRAFT, INC.
PHOTO TECH. DIVISION, BELL & HOWELL, PHOTODUPLICATION

AVIATION
 May 1942
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"VULTEE VANGUARD 61" PURSUIT PLANE



Is Equipped with

NORMA-HOFFMANN
 PRECISION BEARINGS

Taken from this newest development of Vultee Aircraft, the Vanguard 61, are hints of the belief that it is one of the fastest if not the fastest, lightest aircraft in the world. Its work, maneuverability at high speeds, maneuverability not only extreme maneuverability and quick response in the controls, but the extent of dependability as well.

Significant evidence of the confidence of Vultee engineers is the fact that NORMA-HOFFMANN PRECISION BEARINGS are employed in the most critical mechanism of the "Vanguard 61"—and they are also at the points in the new Vultee "Vanguard 61" Trainer.

In the "Vanguard" and "Vanguard," as well as in other Vultee models, NORMA-HOFFMANN PRECISION BEARINGS are used not only in the controls but also in the instrument equipment and elsewhere.

Where the bearings cannot run full-time load, at rest, and on the non-continuous every representative builder of aircraft, engines, instruments and aircraft equipment—in fact, the U. S. Government—employs NORMA-HOFFMANN PRECISION BEARINGS as an added assurance of safety, freedom from vibration, long service, and low maintenance cost.



There is a Norma-Hoffmann Precision Bearing for virtually every aircraft application—100 distinct sizes and over 3000 cataloged sizes. Write for the Catalog. Let our engineers work with you.

NORMA-HOFFMANN BEARINGS CORPORATION, STAMFORD, CONN. U.S.A.

AVIATION
 May 1942
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BUYER'S LOG BOOK

What's New in Accessories, Materials, Supplies and Equipment

Presenting performance, installation and service features intended to meet the most stringent requirements, the Adel 4-way hydraulic selector valve represents a marked advance in the design of valve equipment specifically suited to use with aircraft hydraulic systems. Manufactured by the Adel Precision Products Corp. of Burbank, Calif., the guarantee with this design has been to obtain smooth simplicity, low component and light weight, together with a high rate of flow and unusually low pressure drop. Operating handle loads as low as 18 in. lb. are obtained while operating under 1,000 lb. per sq. in. pressure. This means that valves may be operated with an applied force of less than 4 lb. on a 4-in. handle. Design pressure of 4,000 lb. per sq. in. is used on all items with provision for 5,000 lb. per sq. in. operating pressure in special units. All operating parts are readily accessible and may be removed from valve bodies without breaking line connections. Weight of the Adel valve is only 22 oz. and dimensions are 3.8x2.5x1.1 in. Models are available for operation in terms of 18 G.P.M. and fitted for either straight or pipe threads.—*Aviation, May, 1940*

Such demands as absolute reliability and ease of operation of all manner of aircraft controls have made the use of anti-friction bearings for all controls, retractable gear, flap, gun accents, bomb doors, bomb release mechanisms, etc., practically universal. SKF Industries, Inc., Philadelphia, Pa., have special and in development of bearings to meet such requirements and now offer a complete line of ball and roller bearings specifically designed to meet aircraft control problems.—*Aviation, May, 1940*

An electrical system on aircraft has grown more extensive. The provision of compact and reliable switches has been required. Morse Switches, manufactured by the Morse Switch Corp. of Pompano, Fla., have been specially developed for aircraft needs and are now being used widely both in this country and abroad for signaling position of retractable landing gear, automatic control of landing gear operation, wing flap propeller push control, etc. on bomb releases, etc.—*Aviation, May, 1940*

Keeping pace with the rapidly increasing demand for stainless steel, the Republic Steel Corporation, Marietta, Ohio, has recently greatly expanded its manufacturing facilities. Business that is now available to the trade in a wide range of sheet and strip sizes and gauges. Increasing applications of stainless steel to aircraft design and manufacture is being experienced.—*Aviation, May, 1940*

When many aircraft parts must be protected against corrosion, especially in engine service, the aviation industry will find this product of great value for the new Alkylate Rust Preventative. This is manufactured by the Alkylate Grease Co., New York, N. Y. This product is said to penetrate most rust, drain quickly, is easily removed, is water repellent, heat resistant, will not soil and is non-abrasive.—*Aviation, May, 1940*

Applicable to many operations in machine shops or tool rooms, and on machine bench work, a pneumatically operated tool has demonstrated its ability to extract some types of production up to 50 lbs. and available in a range of five sizes, the tool is offered by the Larko Air Vise Company of Portland Conn.—*Aviation, May, 1940*

To aid welding inspectors and operators to check fillet welds accurately and rapidly, a new pencil fillet weld gage has been developed by the General Electric Co., Schenectady, N. Y. The gage can be used on fillets of the following sizes: $\frac{1}{16}$ in., $\frac{1}{8}$ in., $\frac{3}{16}$ in., $\frac{1}{2}$ in., $\frac{5}{8}$ in., and 1 in.—*Aviation, May, 1940*



Adel 4 way hydraulic selector valve



SKF control bearings



Morse Switch



Clamping stainless steel test strips



Goodyear Dunlop Tire



Cleve 41 steel control



De-Sta-Co



De-Sta-Co Tugpole Clamps

To fill the need for more means of adjusting the sensitivity of Tern Indicators under actual operating conditions, the A-1 Tern Indicator Sensitivity Control has been developed by Aircraft Instruments Service, Inc., Detroit, Mich. This instrument provides the pilot or operator with a means for controlling for any change in sensitivity of the Tern Indicator due to variation in section lines viewed or variation power and may also be used as a standard meter to control the Tern Indicator during aerobically flying. The device is directly in series on a number of leading wires—Total weight is 30 ounces. The control can be installed in a few minutes and requires but 14 in. of instrument panel space.—*Aviation, May, 1940*

Introduction of two new types of lightweight air-operated wing clamps for use in aircraft manufacture has been made by Ingersoll Rand Company, New York, N. Y. Each is available with pistol grip, offset, or push button handles. One type is a basic stroke, clamping member for aluminum, steel, or soft iron work. The other is a short-stroke but having greater for general fabrication work.—*Aviation, May, 1940*

Complete elimination of damage to tire valves caused by crimping of the tire on the wheel rim is achieved in the Dunlop tires and wheels offered by Dunlop Products Co., Cleveland, Ohio. The Dunlop tires are fitted with the tire equipped with a valve stem which projects out through the side of the tire near the edge of the rim but not contacting it. Thus, air leaks are avoided, 10x2.75 in. 32x5.20 in., and 16x4.40 in.—*Aviation, May, 1940*

Better and faster working is made possible, especially in cramped quarters, by a pneumatic igniter riveter known as the The Cleveland Pneumatic Tool Co., Cleveland, Ohio. Known as the Class 41, the new tool is only 9 1/2 in. in overall length and weighs but 2 1/2 lb. It will handle steel rivets up to and including 1 in.—*Aviation, May, 1940*

In response to a wide demand for improved rapid-action clamping tools for aircraft production work, two new clamping tools have been perfected by the Detroit Shipping Co., Detroit, Mich. Both clamps are of rapid action type and of rugged construction. The De-Sta-Co Tugpole Clamp No. 250, "Aviation" model, delivers a pressure ratio of 33 to 1 to the clamping area. The De-Sta-Co Tugpole Clamp No. 400 allows adjustment of the clamping force for a spacing of 0 to 11/16 in. Clamping of the handles costs a previous rate of 75 to 1.—*Aviation, May, 1940*

Application of a new principle to large outside belts for heat treatment of elements shows results in automatic circulation of the belt by means of electro-magnetic forces generated at the heating electrodes. Various low-cost features of the belt test type and using the Aqua-Regia principle are now available to the aircraft industry from the Aqua-Electric Company, Inc., of Philadelphia, Pa.—*Aviation, May, 1940*

Current features of arc welding are winning new markets for this method of fabricating aircraft steel tube structures. Special equipment manufactured by the Lenox Electric Company, Cleveland, Ohio, is being widely used by Boeing Aircraft Company and other representative plants in the manufacture of some of our latest types of aircraft.—*Aviation, May, 1940*

(See page 112 for Window Shipping)



An arc welder in construction of Boeing aircraft

TRIPLE SAFETY

WITH THE NEW LEARADIO 3-WAY RADIO AMTRL-12

SEE your course on the compass scale of your AMTRL-12 Direction Finder. Simply rotate the highly sensitive, shielded loop and receive its extremely well defined null. Then read the bearing on the azimuth scale and set your course. "Home" on any radio-range station, approaching it from any angle. Fly a accurate course with-out tedious beam-finding. No need for being lost at any time!



SPEAK with your AMTRL-12 Transmitter to any of the hundreds of ground stations all over the country and maintain available two-way communication. Find out exactly what you want to know, exactly when you want to know it! A special dynamotor powerpack gives 30-watt operation and really remarkable range.



HEAR

all radio-range stations and control towers on your high-performance AMRL-12 Receiver. Fly the beam—get the weather—carry on two-way conversations—keep in touch with everything that concerns your welfare.

\$377

and worth every cent of it! Includes receiver, transmitter, detachable loop, and dynamotor power pack. Total weight only 10½ pounds.

THE Learadio AMTRL-12 (Receiver-Transmitter—and Direction Finder) is more than just a radio communication system—it is a priceless line of property and personal insurance. It provides the sensitive pilot with the three major forms of radio contact for the successful completion of every emergency flight.

The AMTRL-12 was painstakingly engineered by Learradio to be light enough for the lightest of the light planes—no pre-performance enough for the heaviest of the big planes. Built to meet all FCC requirements—ground-to-air all bands! See your Learradio dealer for further information or write directly to us.

LEAR AVIA, INC.

BOSTON, OHIO—Branch Office: Research Field, Missouri, L.L.E.E.—Los Angeles Municipal Airport (Douglas Field), Inglewood, Cal.—Branch dealers: Wichita, Kan.—Cobleskill, New York.



"Trouble is, we need more power"

You can't touch any phase of aviation without finding yourself faced with the problem of power... and more power. Whether you are building a model or a mainliner, the more power you have, the farther and faster the E's.

That's why aviation engineers today are constantly working to develop greater power through fuel and engine improvements. And among them are the re-

search engineers of the Ethyl Gasoline Corporation.

Piles of data have already been secured. Some of this information is useful today. A great deal more will become increasingly valuable in the not too distant future. For it is this program of continuous research that will provide better fuels and engines for the flyer of tomorrow—the "aviator" who today is twisting a rubber band to make his plane fly.

ETHYL GASOLINE CORPORATION, manufacturer of anti-knock fluids used by all companies to improve gasoline

AVIATION PEOPLE



ROBERT C. ROBERTS, president of The General Electric Company, has been appointed a member of the National Advisory Committee for Aeronautics by President Eisenhower, to fill the vacancy left by the resignation of Brig. Gen. Walter G. Kinn, who was named a director at P.A.A.

A FORMER ARMY PILOT is Director of the newly organized Military Committee Division of Republic Aviation Corporation. He is C. Hart Miller, with Republic since 1935 as Engineering Assistant to the President. Assistant Director of the new division is Murray L. Baskin, formerly with Sikorsky Aircraft.

ROBERT J. SMITH has been appointed a Vice-President of Curtiss-Wright. In 1932, O. M. Mueller, now Vice-President of American Airlines, Inc., who was general traffic manager at American Airlines from 1925 to 1932, was named into Curtiss-Wright, operations and maintenance departments.

VETERAN TEST PILOT Paul E. Hougner has joined Sperry L. Martin Company as chief research engineer, under W. K. East. An engineer, Hougner designed the Sperry Betty bomber, built ships for Republic, Curtiss, Grumman and Lockheed. He was recently engineer for Curtiss-Wright in Buffalo.



THREE MEN WHO CAME TO DINNER last night at Sperry L. Martin Company, Capt. H. Parker, Capt. M. Gentry, and Capt. R. Kinn, were guests of the new North American Air Transport ship, was piloted by Captain H. Parker. When Eastern Air Lines inaugurated its La Guardia Field service on April 1, they incorporated the new ship into the fleet. The ship, which is now being used by Eastern Air Lines, is a 100-passenger aircraft, which is being used by Eastern Air Lines. The ship is being used by Eastern Air Lines, which is being used by Eastern Air Lines.

A UNIQUE SERVICE, that of analyzing and testing material used in aircraft construction, has been inaugurated by Major Engineering Assistants. The report of the Aircraft Consulting Division, by Earl K. Harvey, long an aircraft consultant, and who for some years taught airport design at the Massachusetts Institute of Technology.



CURTISS-WRIGHT TRANSPORT

—AMERICA'S LARGEST TWIN-ENGINE AIRLINER

MEMORANDA

36 passengers
5200^{lb} Cargo
1500 mi. Range
over 240 mph.

with 2 Double-Row CYCLONE 14's

With the beginning of a new era of advanced development in air transportation, Curtiss-Wright introduces a commercial transport plane which embodies many features indicative of the classical refinement in aeronautical design. Two 1700 h.p. Wright Double-Row Cyclone 14's give the 36-passenger, 19-ton ship a top speed of more than 240 m.p.h., coupled with the simplicity and economy of operation of the Cyclone type.

Already well established in transoceanic service, the Wright Double-Row Cyclone 14 has borne out the Cyclone 8's reputation as the world's outstanding airline engine. The 1700 h.p. Wright Double-Row Cyclone, introduced with the Curtiss-Wright Transport, is a logical development of the original models of the type, which were brought out at 1900 h.p. in 1933, 1600 h.p. in 1938, and now with 1700 h.p. for the immediate future.

WRIGHT AERONAUTICAL CORPORATION • A Division of Curtiss-Wright Corporation • FARMINGTON, NEW JERSEY



WRIGHT *Aircraft* ENGINES



SECURITY IS THE WATCHWORD...

• In safeguarding and watching over the security of our nation, the United States Army Air Corps is dedicated to a program which will always guarantee and maintain the superiority of our Air Force. To give

new and added striking power to Air Defense, the Bell Aircraft is now in production for the United States Army Air Corps.

BELL
AIRCRAFT CORPORATION
BUFFALO, N. Y., U.S.A.
"WINGS FOR THE CORPS"

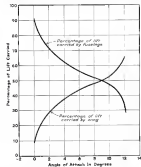
Flying Wings Report

From the General Electric School of Aeronautics at New York University, as the result of testing a model simulated by the Buehler Aircraft Company, come some very interesting results on the lift characteristics of fuselage sections built in the shape of airfoils. A new test model was built, with 1000 points on each side of the vertical fuselage, at a chord Reynolds number of 100,000 and a speed of 10 to 20 m.p.h. to obtain the results (part of which are shown in the accompanying graph). This model was 1/16 inch wide on the full scale of the lifting surface of the fuselage would be 21 ft. long with a chord of 30 ft. The fuselage was a basic profile of the NACA 0012 type modified to a maximum thickness ratio of 20% of the fuselage chord.

One of the outstanding results was the percentage of lift carried by the fuselage as compared to that carried by the wing. At low angles of attack previously all of the lift was taken by the fuselage (see graph). As 5 degrees angle of attack the curves crossed and at higher angles of attack the hands of the lift is carried by the wing. Also it was noted that some with varying the ratio between the outer wing panels and the fuselage showed that the most efficient combination was that of which the two were at same angle to each other.

Tunnel Tests Augmented

Following the previous tests reported in early tests with the Northrop "flying wing" which served as a flying test model of the famous Northrop Alpha, Beta, Gamma, Delta series, John A. Northrop is now planning wind-carrying tests of larger planes in order that low angle testing may be completed before starting production on a full-scale plane. Northrop now has under development a "family" of planes, reported to incorporate a radical new basic design. No test as to the nature of this design has been given, other than that it will apply to a series of planes ranging from small single engine fighters to large multi-engine craft. Now in first



THE LIFTING FUSelage of the Bell Aircraft Co. showed remarkable characteristics in the wind tunnel results.

AVIATION ENGINEERING



not officially released, military ships have been able to fly well above 10,000 ft. with much improved operation.

Standardizing in West

Debarred by the establishment of standards of shape, size, and weight, the Western Air Corps standardization committee has been organized to represent the standardization committee of all the Western Air Corps. Edward J. Kinsella, Lockheed standardization engineer, is chairman of the committee. Standardization committee, head, states as one of the standardization efforts by the committee to date.

Standardization efforts have been using instruments ranging from 10 to 120 ft. The committee also has standardized many models into four types and the engineers are now concentrating on such items as: propellers, fuselages, airframes, etc. An effort is also being made to arrange an identification code for each on each weapon, and to get standardization for aircraft use in shape of standard shape, size, and proportion. Kinsella will shortly make a trip to the West coast for a conference with standardization engineers there.

Research Conference Of

The National Advisory Committee for Aeronautics is now busy researching to talk about the standardization of the new tests in London and Moffett Field, Calif. The annual aircraft engineering research conference has been postponed a year to May, 1941.

Altitude Fuel System

At various conditions at high altitudes, high test engine experiments and engines have been used to test fuel in the engine. It is hard to see this "flying fuel" as they are air-cold, play having with efficient results of the engine. For the reason Military planes had trouble in successfully operating with the same degree of efficiency above 10,000 feet.

The Pump Engineering Service Corporation in Cleveland, in cooperation with the Army has developed a new fuel system that is almost as efficient as the engine. The new system changes the placement of the fuel pump to a point near the engine and at a level more equal to that of the gas tank. The result—although

Automatic Warning Lights

An "electric eye" has been devised to control the automatic warning lights at the New York Municipal Airport. When darkness or fog or haze thick enough to make flying dangerous is present, the photoelectric cell automatically lights four red lights on a tower two miles from the field. In the morning or when the ground opens, it will automatically turn the lights off.

A warning indicator will be connected in the end of the line of the light. The relay makes use of one standard and three special metal vacuum tube-type tubes. Relays of this type have been tested in a standard highway lighting showing their reliability. The General Electric Company's lighting engineers were the men who developed the idea which looks like a good one for relieving some of the responsibility of the airport busy men in the control tower.

1

AVIATION FINANCE

Spotlight is another financial vehicle, to be sold by the parent. Curtiss-Wright Corp. expects to start before year-end to sell the plan. Actual negotiations may require more time, and earnings will not be realized until production is begun. Estimated delivery time is 18 months, and price per unit is \$100,000.

Curtiss-Wright-Ailes Corp. president, will come to a decision late this spring when stockholders vote on the plan. It has been strongly estimated that Curtiss-Wright divisions would give consideration to some other aircraft program upon approval of the merger.

Boeing claims handled a record volume of traffic in March, exceeding that of last December, the best previous month. Eastern Air Lines was principally responsible for the new high record. Traffic over the EAL system is usually at a seasonal peak in March.

Boeing and a number of other airlines last week of the transcontinental carrier merged and March travel. Production in the March period enabled the airline to transport a whole lot more than in the last quarter. At the end of February the air-

craft industry had a two-month deficit of around \$100,000, as compared with a loss of \$700,000 last year. In 1939 the industry was not in the black until April.

Boeing Aircraft completed delivery of the first French order in February. Shipments that month were around \$5,000,000, more than in a similar period of \$7,000,000 last summer. Large scale commercial and military deliveries began soon as the books will extend well into 1940.

Aluminum Company of America plans to double the capacity of its Los Angeles plant at a cost of \$2,000,000. This expansion is a direct result of increased demand from aircraft industry.

Lockheed produced 508 planes in 1939, compared with 46 the previous year. Output in the last quarter of the year averaged 55 planes monthly, compared with the last year reached last year. Its military orders at record levels, production will be speeded up to meet engine requirements.

Registration of 210,000 shares of Ford Aircraft Company is now on file with the Federal Reserve Bank for trading on

the Los Angeles Stock Exchange, becoming effective April 13. Consequently, Edward F. Davis, president, issued a statement asking attention to the growth of order from year to year. In 1939, for the first year ended April 30, 1939, and to \$151,100 for the six months ending Mar. 31, 1940. Building is currently about \$1,000,000 and current deliveries are at the rate of more than \$100,000 per month.

Boeing Aircraft delivered a total of 508 planes in the six months ended March 31, 1940, up from 467,008 a year ago. Boeing is doubling present plant capacity to 50 planes monthly.

Fisher Aircraft and its subsidiaries were where 500 planes in April. Installation of an overhead hoist allowed up output in the first four months this year.

Boeing is now in the process of increasing its production capacity. It is now in the process of increasing its production capacity. It is now in the process of increasing its production capacity.

General Electric Aircraft and Engineering Corp. for the first six months of the current fiscal year were \$100,000, up 10% from a year ago according to J. P. Smith, president. For the first six months of 1939, the company reported a deficit of \$100,000, up 10% from a year ago according to J. P. Smith, president.

Lockheed has a backlog of orders for the first quarter of 1940. It is now in the process of increasing its production capacity. It is now in the process of increasing its production capacity.

Boeing is now in the process of increasing its production capacity. It is now in the process of increasing its production capacity.

Boeing is now in the process of increasing its production capacity. It is now in the process of increasing its production capacity.

15 FT. CURTISS ELECTRICS

EQUIP AMERICA'S LARGEST TWIN-ENGINE AIRLINER
—THE NEW 36 PASSENGER

CURTISS-WRIGHT TRANSPORT

CURTISS PROPELLER DIVISION, CLIFTON, NEW JERSEY
A DIVISION OF CURTISS-WRIGHT CORPORATION



		Current Earnings Reports									
		Net Income				Operating Profit				Loss	
		1939	1938	1937	1936	1939	1938	1937	1936	1939	1938
		\$	\$	\$	\$	\$	\$	\$	\$	\$	\$
Curtiss-Wright		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Boeing		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Lockheed		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Fisher Aircraft		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
General Electric		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Aluminum Company of America		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Boeing Aircraft		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Boeing Aircraft		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Boeing Aircraft		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000

		With the Airlines									
		Passenger Miles				Passenger Miles				Passenger Miles	
		1939	1938	1937	1936	1939	1938	1937	1936	1939	1938
		\$	\$	\$	\$	\$	\$	\$	\$	\$	\$
Curtiss-Wright		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Boeing		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Lockheed		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Fisher Aircraft		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
General Electric		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Aluminum Company of America		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Boeing Aircraft		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Boeing Aircraft		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Boeing Aircraft		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000

CURTISS Electric PROPELLERS

KINNER PRODUCTION IS GETTING RESULTS



FACILITIES at Kinner now are keyed to a production of 150 engines per month and these are being increased to permit a capacity of 3000 engines per year.

With ample reserve for additional orders, Kinner is meeting all delivery schedules on both domestic and foreign orders, including the volume deliveries of Kinner Engines to Canada under the British Commonwealth Air Training Scheme.

160 E. P. 125 H. P. 160 H. P.

KINNER MOTORS, Inc., GLENDALE, CALIF., U. S. A.

PROFIT & LOSS

Trusts Buy Aviation Stocks By Raymond Morley

(Mr. Morley will be the guest of about 400 aviation executives at the annual dinner of the National Aviation Association on May 10, 1935, at the Waldorf-Astoria.)

Aviation stocks are sailing into prominent favor with the investment trusts as well as with the average investor. This is borne out by the eleven annual survey of stocks held by 25 investment trusts made by the brokerage firm of Foster, Wheeler & Co. According to the survey these trusts greatly increased their share holdings in the aviation field in 1934 along with heavier purchases in the steel, automobile and chemical industries. These gains were made at the expense of the building, rubber and equipment industries as holdings in these groups declined. As a result of phenomenal growth and widespread current outlook, aviation rose 1934 two years up from seventeenth in thirteen years since the industries in which investment groups place their funds. The number of United Aircraft shares held by these trusts increased 175 per cent last year, North 75 per cent, Lockheed 65 per cent and United Aircraft 25 per cent. GE reported a significant increase in the percentage of the part of these institutional investors for the investment trusts American Air Lines and Eastern Air Lines appeared in the survey for the first time in 1934 while heavier commitments were made in Pan American Airways and United Air Lines.

In this investment "popularity contest" United Aircraft Corp. led all other aviation stocks by a rather wide margin, appearing in the portfolios of 20 trusts. In fact, United Aircraft ranked third at the 1933 year-end for eleven years among the most favored of all industrial stocks. (Hercules Copper, found in 16 investment lists, was the all-industry favorite.) The Martin Company was the second most popular aviation issue, having representatives in the investment folders of sixteen trusts. Closely following in popularity were Douglas, Pan American Airways, United Air Lines, Eastern Air Lines, Curtiss-Wright & Sons, Lockheed, American Airlines, Consolidated Aircraft, North American Aviation, National American, TWA, and Morley.

As the largest aviation financial deal that has been proposed since 1928, the Curtiss-Wright-Alias Co. merger is a case study of considerable interest. It is reported that Curtiss-Wright would receive from Alias an accumulation of this year. There has been going that C. W. plans to buy up more machinery and machine tool equipment—because the Henry Ford of aviation it appears more likely that the money would be used to retire new preferred stock that would be exchanged under the proposal for present Alias preferred and Curtiss-Wright class A stock. This would achieve in a roundabout way the capital reorganization which Curtiss-Wright is now planning. Curtiss-Wright has been working in keeping with that of other aviation companies and more available for an industry which has consistently shown the possibility of large ranges of senior stocks and divided debt ahead of the common stock.

First quarter earnings of the aircraft companies were only a portion of the higher profits reported later this year. Shipments in some cases like Lockheed and Martin were lower than in late 1934 although not above a year ago. Greater difficulties in securing engines will be faced shortly when the reports of the engine manufacturers' expansion programs begin to be felt. Meanwhile, industry companies like Bendis and Thompson Products are likely to report the largest relative lift in first quarter earnings partly due to gains in both their aviation and automobile divisions.

GUARANTEED FORGINGS..



STANDARD for AIRCRAFT



WYMAN-GORDON

WORCESTER, MASSACHUSETTS

HARVEY, ILLINOIS • DETROIT, MICHIGAN

NO Doubtful Few To "Gum-To" Fastening Jobs



...When Parker-Kalon's Quality-Control Laboratory guarantees fastening devices

EVEN a few imperfect screws in a key can "gum up" assembly work... waste time, boost costs, fail to meet satisfactory fastenings. That's why manufacturers of plastic specify Parker-Kalon and avoid all models named by the "Doubtful Few."

Parker-Kalon Fastening Devices are made to standards that guarantee "Doubtful Few" standards that could only be attained when Parker-Kalon established a \$325,000

Quality-Control Laboratory. With an investment in the industry, this laboratory applies a unique scientific methodology to ensure that Parker-Kalon Fastening Devices always work again and hold tight. It pays to buy Standard Self-Tapping Screws, Socket Screws and other fastening devices that are made in the most modern plant in the screw industry. Parker-Kalon Corp., 190-196 York St., New York

SOLE ONLY THROUGH RECOGNIZED DISTRIBUTORS

Quality-Controlled
PARKER-KALON
Fastening Devices

COSTS NO MORE to get the Parker-Kalon Quality-Control Guarantee each screw has.

Retained Self-Tapping Screws
Types, sizes, lengths for easy assembly in metal or plastic.

Cold-Formed Inverted Screws
Cap screws, hex screws, hex cap screws, hex nuts, wing nuts, hex washers, hex lock washers, hex nuts, hex washers, hex lock washers, hex nuts, hex washers, hex lock washers.

Wing Nuts, Cap Nuts, Hex Nuts, Hex Washers, Hex Lock Washers
Cold formed. Made in America.

10,000 Cash Customers

This summer there will be 10,000 new pilots looking for a place to fly. Most of them will have money to melt, anywhere. Operators who want that kind of the new business should meet the month of May coming, early for it.

Approximately 5,000 of the pilots listed by CAA are in the same general vicinity where they learned to fly, and generally they will continue their flying with the same operator. Most of them are, in fact, operators who have had a group of CAA students should do everything for him to hold on to his legs. And don't let anyone tell you that these youngsters won't buy. About 70 per cent of last year's class kept up their flying.

The other 5,000 pilots have been attending school away from home. Many of them may live in your community and when they come home in June they are going to start looking for a place to fly. In "Short Time Up the Sky," in this issue we have covered the new pilots to you to let them know you are ready for business and that you mean to stay there.

They have had 35 hours or more of excellent instruction and you can teach them with your flight. But they are used to flying in class airplanes that are well maintained. So much of the work and make sure your flight is kept tight up.

The boys are all going to want to try their wings at cross-country flying. They can pay for it, but they can't do too much. Don't let the price that puts the pilots away by charging too much.

You usually have to spend money to make money. Last month we mentioned a new advertising service by Morris. When that cost \$5 a month the first advertisement. Whether you see his ads, or your own, it may pay you to do some advertising in attract your share of the new business that summer.

Northwest Airline Company is the new name of the former South-Hemisphere organization at Love Field, Dallas. The firm will no longer handle surplus sales, but will concentrate on service and repair. It holds every class of CAA rating for repairing ships.

Mal News tells us that the South Texas Airways is being absorbed for big things this spring. The town hopes that CAA will be in a position to start quickly. Lighter equipment is being installed and runways are being improved.

Chicagoland Silver Cane was active throughout the winter and has numerous plans for the spring program. Over 10,000 operators came out to see the morning show at Elmhurst Airport in February. Over 50 pilots flew the seven airplanes.

Port Wayne, Ind. Aero Club announced its 1946 season will start on Sunday, July 15. Last year over 30,000 persons saw the show. Now that Cleveland has gone up the East, Port Wayne plans the largest attraction of the Mid-West. Bob Schmitt will direct the Club has a membership of 215.

Toronto, Canada is proud of a new airport which was recently finished. The city contracted a large waste of land on Toronto Island which is a splendid 170 acre field. The airport has two 3,000-ft. runways that are built on sand and sodalime 5,000 ft. grass runway plus several taxi strips.

A Chicago banner and a general administration building have just been finished. A completely equipped repair base is also now being built. The Field is set to be the nucleus of the city within six to fifteen minutes by rail or bus. Every detail for airport area.

Swiss Airlines continues to make time, this time with a new 400 airplane flying down the AEC of Europe and a general presentation of how it will be in a new position from the Swiss KLM.

Operators looking for additional pilots between—and the profits from adding flying will definitely increase in the next few years—should study the success of the University of Southern California. Flying Team which competes as one of two teams each month. Only one flying club, in which they will be brought or rented from local operators, is a world-wide leader for all operators and college teams.

Tom Albrecht Corp. has sold its Grand Central Air Terminal, Glendale, in W. B. Town, who has resigned as secretary treasurer of the corporation to devote all of his time to the rapidly expanding repair business. Tom Albrecht is now in W. B. and Otto W. Town was named president, this repair business was the nucleus around which the present Town Aircraft Corp. was formed. R. W. Moore, president and formerly assistant secretary of Town Aircraft Corp., retained to the position created by W. B. Town.

Michigan airports are getting ready for the high plans they will start to develop up through the state last week in June. Col. Floyd Evans, State Director of Aviation, expects at least 200 airplanes from Southern and Eastern states. Tennessee City will be another terminal. There will be no airplanes, but you can count on some of the best flying the country offers.

Washington Air Center will be held June 1 and 2 then in the tenth after and Washington Air Center. Mr. Barclay has taken a leave around the entire country, making on various central bases and between the training course will be held in the state of California in looking for.

New schools about follow the example of Horizon Flight of the American School of Aeronautics at Glendale, Cal. No being content to get the real thing about what the industry wanted in restaurant equipment from just his own neighborhood. Mr. Barclay has taken a leave around the entire country, making on various central bases and between the training course will be held in the state of California in looking for.

Biggest Brokers School in New Orleans was given sessions on plane operation and considerable other experience for its aviation course in the Army recently. The aviation course covers three years and has about 400 students enrolled.

Mississippi School of Aeronautics in Mississippi placed 30 graduates last month. New aviation equipment includes a 1,000 hp.

Sports School at Tulsa is launching three days, with nearly 400 students in the various departments. About 100 Flying Cadets and some 15 Air Corp. instructors are at the school.

With new Cadets arriving every day.

Post Wm. A. Whiting has been appointed United Air Lines Director of School and College Relations. With many years of experience in public school and educational work, Professor Whiting will build crew with the United with the schools and colleges of the country. His office will be in Chicago but he will spend much time traveling up and down the lines.

New Hanger at Toronto

New equipment at the school includes a Westland Kestrel for flying, a new biplane built for them purposes, and a new aircraft for the air, engine, instruments and navigation. One building is set aside for the study of radio, and navigation. The school is directed by Capt. Edward J. Balfour.

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New Hanger at Toronto

With new Cadets arriving every day.



CONCENTRATED specialization in Aircraft Engineering and Fabrication, making the latest developments in hydraulic equipment.

Flowings dependable production methods, made possible by the most advanced precision machinery and skilled craftsmen, is a reliable source of supply for the aviation industry.

STAINLESS STEEL

& ALUMINUM ALLOY

SURFACES & PARTS HYDRAULIC EQUIPMENT



FLEETWINGS HYDRAULIC SELECTOR VALVES



FLEETWINGS
INCORPORATED
BRISTOL, PENNA.

AVIATION
May 1960
95

WHAT I SAY . . .

A well-known private pilot presents
the views of his fellow fliers.

We took delivery recently of a new Stearman "100". The weather had been bad for several days and they were still ten-happier the ship when we arrived. After a routine check, lights, the prop made a series of slow approaches and landings and then landed in with a lull for the technicians. Upon inquiry we learned he was making "landing tests".

That was a sure sign to us: "What did one test the no landing?" It turned out that automatic observations were made of the necessary back-check movement to make a three-point landing under the most severe breeze conditions. With that known, an elevator stop is riveted in place, and hereafter the ship can never be brought up to a full stall from approach or climbing speed. It's an old trick, but it is refreshing to see the factory doing it on all airplanes—and definitely, as the index says.

We understood the mechanical elevator and the built-in slide are considered to contribute about equally to the "100's" excellent stall resistance characteristics. This brings us right to the old problem of stress and effect. The C.A.A. flyers said constant approach. They also brought some for home qualification. The problem is there. What is it to be? Must the "100" make two studies, and less safe anyone than he wishes to fly in, just to prove for license that he can get out of a maneuver he will never get in?

We were sitting in the back end of a DC-3 as it came into a small but throbbing ship in the middle south. About two lines the wing came up to completely obliterate our view ahead, the pilot suddenly climbed off and went around for another approach and a lower landing. During the brief landing stop we asked the pilot what had happened. "Oh," he grinned, "a bloody black cat ran past the runway and pointed away from me. I don't know where he was going to take off or not."

That was certainly good judgment, but just to draw the pilot out, we observed naively, "Look, I suppose you admit we now have to build your own right of way like the railroad, and make your own signals all down through here." If we had to live with a tail but he would not have been more astounded. "With plenty of lead, he came right back. "That is a marginal airport. The ship needs to wait to have help. If those ideas private there don't get out of our way, they'll have to run them off to other fields."

We looked around. There were six of them moving around on the ground or while eight in the air and knowing that there were only four airline schedules in and out of the airport each day, we wondered if a downshift into wouldn't show the citizens preponderantly in favor of showing their airport to private flying. That would be a 50-percent reduction, in fact we had work another thought.

"We don't see that your problem is with the private flier. They are in the same boat you are when it comes to traffic, and they want to keep out of your way fully as much as you want them to. Show us that if the airport is really just look the trouble to drive out and ways not and give them a few minutes before you are done, that everyone would be happier and safer. Look it over if your question was with the manager and you ought to get him to do some thing about it."

"That great big pilot—representative of the best elements we have in flying today—looked just as astonished as he had a few minutes before. "Gosh," he said thoughtfully, "I never thought of that."

There are many interesting stories and airports down through Central America, but best of them all are the unusual facilities of the Alacranes Airways. Two private pilots wandering down through there is nothing

but an experience to them, but you'd never know it. On a recent trip to South America through the best airports of the Central American region and back by way of the sea bases of the West Indies—we were flying an amphibian—we were the most grateful guest of the finest flying club in the world. From the time we landed in the hands in Riverdale and we landed up the ramp at Drake Key, we were made to feel at home and our way was tremendously smoothed for us.

For American charges are not too—quite the opposite—but the service is inconceivable. Without our thinking of it, our plane was supplied with a lot of regulations. Should shaving gear and drinking cups. At San Juan we stopped off the hotel elevator at us on a Sunday morning. A Pan-Am station manager was standing there to tell us that we had the last gear that ever went and should they replace it for us while we were at breakfast? Without exception every detail to make our trip pleasant was catered to and provided for. It was private flying on an last jobbed and worked for.

A kind of sea, landing his beach at a large tropical airport, stopped to watch a DC-3, just back from a complete overhaul, was not in its first scheduled checkup. The first chief mechanic, an ex-RAF mechanic, who had worked overseas many nights to complete the job in which this, landed nearby against the hangar door and in a moment.

The great ship wheeled into position. Inside, the pilot looked the tail-wheel and requested the assistant, rising for the tail-wheel as he could, to release the landing gear safety latch. He was in that job, he actually released the latch, but also triggered the landing gear main lever. Barely the big ship landed to the right fire crumpling that wing while the prop rotated in what was a full stall, the ship to the left, coming right down on that side. The nose stopped. The tail settled. The engine stopped. The ground crew on the scene, and observed with all the excitement of a circus. "Stand by, God!"

For a headless driver you can buy a marvelous little Mark two for your ship. It has a maximum of loads and weights, and you can talk through it as far as you need to when flying. You have to take a lot of time to operate it. One of the exercises asked in what you should do if you get lost, you get it back operating satisfactorily. The right answer, and the only one they will accept is, "Turn it off and get a radio technician to look at it."

If that prompt is known and understood, it seems to me that all the technical about licensing you and licensing it— at least for the direct strength improvement in airframe maneuverability. Right now, the Federal Communications Commission asks you to take back the jet as it does on WUE and ALICA, on the management of the telephone. These things. You even have to do the complete emergency drill of your company to get the right to use it.



AT THE CHICAGO SPORTSMAN SHOW this attractive Taylorcraft was exhibited. Equipped with a 65 HP Lycoming and given a special hand-built finish, the ship is named "Maid". The owner, a pilot, is also licensed by the FAA Pilot Flying Service of Ames, IL.

Take to The Water

(Continued from page 24)

boats and the operator has a crowd of from 2,000 to 10,000 people to draw from. At Austin, Texas, Harry Blum and Josephine distribute ice laces these days from his seaplane base operation. At Hot Springs, Ark., Paul Miller flies Cals from the river. In New Orleans, the Citizens Air Service flies Aeromacs on floats.

The East Coast has dozens of seaplane operators, only a few of whom can be mentioned. One of the oldest is the Weymouths Air Service of New Hampshire, founded by Bob Fogg, who is now the Seaplane Facilities Export of CAA and who is the man to ask for help or advice concerning seaplane bases. The seaplane service he founded is now in its nineteenth year, and has flown some 80,000 passengers without an incident of any

kind. Jack McManis also has a well established base at Lake Weymouth. Gary Blum has had a seaplane service for five years at West Palm Beach, Fla. In Boston, Robert Leve has a school and charter service and demonstrates, Blomson, Arkansas and Florida. Another successful Boston operator is E. H. Higgins, who goes coast to his trips on floats, in the summer and takes them in Naples, Fla. Another operator who starts his base each year at St. E. Redfield of Syracuse. In summer he goes up to the Thousand Islands and in the winter he rides a Waco to Winter Haven, Fla. Thanks largely to CAA, Florida has over 25 new seaplane bases and another dozen will probably be built. Florida is a "meat" for water flying. In Miami, Eabry



Look At Seaplane base, Geneva, Alaska



The Milwaukee Seaplane base is floating field in front of the Seaplane and a seaplane base behind it and from both land and water pilots are notified.

Public is being a lot "meat". He has a division club which operates from the University of Miami and is learning seaplane flying.

One of the "Albion" pilots has become operators in Glen T. Clark in Charleston, W. Va. You would hardly expect to find a successful seaplane base in the heart of the Blue Ridge Mountains but there it is. Clark used to fly from the airport 30 miles out of town but decided to move in where the people were. So he bought an old barge and built a seaplane on one end at a cost of \$700. Since 1932 he has expanded several times. Now on the water front, he gets lots of visitors to be built a restaurant for them, also put in an outboard motor boat business and other attractions which pay him well.

Under State Director "Lud" Morris, Connecticut is going on an active seaplane base program. He July has been will have been built. The state pays the \$150 for lumber and material and NYA pays the work. Later, if the individual owner shows the right spirit and responsibility, the state will turn over the bases to them but at present the state maintains and operates them.

The area around New York City, with its miles of rivers, bays and inlets is attracting more seaplane pilots every year. In the past two years, two operators have established successful seaplane bases in one area in Elizabeth Park, N. Y.; a few miles west of the 129th Street Hudson River ferry. Although all are within 3000 ft. of each other, no one seaplane should compete.

S. B. McNeil and John Howard, both commercial pilots with instructor's ratings, operate the A.F.A. Seaplane Base at Chequamegon Creek. They have a J-3 Cub and a Waco throughout open day, and have a new Cub 65 on order. In the past year they took 400 passengers for rides and gave about 150 hours of dual instruction. They school 47 students and have about 65 active students now. They expect to sell at least 125 students this year.

Tony Morris, W. C. Goss and E. P. Hahn operate the North American Flying Service at Little Ferry, N. J. From their base on the Hackensack River they operate two Aeromacs. Last year they school 40 students and took 400 passengers for rides. They now have about 60 active students. They are building a new hangar and have plans to buy two new ships.

The Modern School of Aviation, also on the Hackensack River, operated by Gerald, Kahn, Zeller and (This is page 27)

Let's BUY A TAYLORCRAFT TOO---AND GET MORE FUN OUT OF LIFE

Why envy other people who are enjoying the thrilling sport and pleasure of flying a plane of this sort?

You, too, can get into more fun out of life. For today, it's so easy to learn to fly—and really inexpensive. The new 1940 Taylorcraft actually costs less than a week's ride to fly—and flying this modern low-speed ship is even less difficult than driving an automobile. Leave all the facts about owning a Taylorcraft right now. Write us for complete information and we'll arrange a demonstration flight for you. You'll discover a new world of exciting enjoyment and in Taylorcraft, a ship that will give you surprisingly more in flyability, comfort, safety and value.



TAYLORCRAFT AMERICA'S MOST MODERN LOW-PRICED AIRPLANE for 1940

*Take a Good Look at Taylorcraft's 1940's and see the difference. Get us through an early demonstration for you.

TAYLORCRAFT AVIATION CORPORATION
NORTON, MASS.

ALBANY, N.Y.

SEND FOR BROCHURE
The new 1940 Taylorcraft is available in 10, 12, 14 and 16 ft. P. models and the new Taylorcraft with modern modern engine and interchangeable wheel or skid wheels.
\$1995.00 up A.F. Model
LOW DOWN PAYMENT
EASY TERMS



Vultee Production

(Continued from page 41)

and built in our shops. This machine is powered with a high frequency electric arc which delivers it at speeds up to 10,000 rpm, as compared with a maximum of 2500 rpm on conventional metalworking mills. A non-adjustable number of operations are performed on this unit, two out of which are being installed to give us a battery of three of these high speed machines. An example of the time reduction through use of this last cutting tool is given by the time at one hour and fifty five minutes recently established for a milling job which had previously required about thirty hours.

In addition to such machines as we have developed ourselves, we have been able to purchase and install many different types of equipment representing the last word in aircraft production technique. One such machine is the Elmo automatic riveter which we used in the final assembly department. With this machine one man can do the work of several by laser methods. The Elmo punches the hole in the metal and inserts the rivet, all in the twinkling of an eye. Vultee is the first plant to place this new machine in operation although other factories now have them on order. In our steel tube structure assembly department we have adopted electric arc welding



Rolling jigs eliminate extensive welding processes and, too, time in shilling work to a more accurate position. A quick slip of the machine work direction.

almost entirely. Through use of special jigs and arc welding we can assemble steel tube frames without any appreciable distortion. Perhaps the most delicate and efficient steel tube welding jig yet developed is now at work in our fuselage department. This jig is mounted on a large stainless frame which carries a master jig strap in the center, and two side plate jigs on rollers. These side jigs slide at the end of the larger master jig, where they permit workers and rollers full accessibility for simultaneous assembly of the two fuselage side frames. As

these frames are completed the frame jigs are rolled into position on the master rollers in the center, and crossmembers are now welded in place. The side frame jigs are then rolled back to their original positions and new frames started while final welding work is done on the main fuselage area, now held in position by end jigs at the outer of the master jig track.

Throughout the various departments where jigs are used for assembly it is standard practice to make them so strong so that the work may be easily accessible to the worker. Certain precision jigs, such as for the nosecone skin-panels of the fuselage, are built on rigid cast-iron bases which permit distortion yet permit ready access to the work from every direction.

Location of the paint shop in the corner of the factory instead of at one end or entirely outside the main building, in its less extreme practice, has already proved itself a major point in speeding out the flow of material along the various sub-assembly lines leading into the final assembly line. Of course the paint shop is fully equipped and is protected by water curtains, automatic sprinklers, and fire doors.

The aircraft production problems of tomorrow are to a great extent unpredictable. With aircraft manufacturing technique developing so fast, our ideas, factory of today can become outmoded by tomorrow unless we keep evolving at the job of keeping it up to date through study and experience—and that is exactly what we intend to do.



Expenses spent with time and thought over design of Vultee final assembly jigs. They are of solid stainless steel construction and provide for great accuracy.



**LIGHT WEIGHT, STRENGTH AND DURABILITY MAKE MICARTA
A NATURAL FOR AIRCRAFT, FROM PULLEYS TO INSTRUMENT PANELS**

HE INTERPRETS YOUR NEEDS TO US...



Whether it's a peak bottom conflict you are facing, or a power rating expansion, great Westinghouse engineers bring you the ability of a group of engineers dedicated to solving your technical and economical solution to power problems. They will help you select and apply standard equipment and provide you with the best solution.

Turn to "Maxwell International", R. D. C.
Blue Network, every Thursday evening

MICARTA pioneered as a nonmetallic material for aircraft pulleys 33 years ago in the Army Air Service. Its extreme light weight, resistance to moisture and its inherent characteristics of maintaining cable wear made it a real find for aviation. Micarta is a everyday use by engine aircraft builders for pulleys, fair-lead, bushings, table tops and instrument boards.

In like manner Westinghouse has developed scores of its governments for the industry, such as props on motors and controls for parts manufacturers, complete airport lighting, radio range equipment and instruments. Thus by continuously adding new products for use on the ground or in the air, Westinghouse has always kept pace, and often led, in contributing to the progress of aviation.

For the latest in Westinghouse engineering, call our local office: **WESTINGHOUSE ELECTRIC & MANUFACTURING COMPANY**
EAST PITTSBURGH 24

Westinghouse

ELECTRICAL PARTNER OF THE AVIATION INDUSTRY





To pilots who have never had the opportunity of flying a Beechcraft and gaining first hand knowledge of these superior features, we offer the following reasons for making an early check-up.

1 STABILITY AT ALL SPEEDS

Stable at all speeds

ed on up. They seemed
and faithfully at any
measure of attention

REINFORCED TO STAY
has to be lapped with
with a minimum loss of
which are released. The
not completely around
15 to 20 seconds when

MINCE Beechville
at 4:00 p.m. on

will simultaneously raise the performance at high α . The change of these values at high α depends on the

SPENDING. They have
wounds of war with an

is. That is achieved by
a binding and not by

means of crumple flaps, which would tend to require previous landing techniques.

5 WEIGHT CARRYING EFFICIENCY
Bushman's are economical of fuel because of their high speed at low percentages of rated power. As a result they carry more load, over those more slow, dragsters.

6 SUPERIOR FLIGHT VISIBILITY
Increased student activity has put a

precision in flight visibility around busy airports. The unique Rascherech curved safety glass windshield permits the pilot a clear view forward the inside of any bank, over the upper wing.

7 COMFORT Beachers all over parks enjoy ample ventilation or controlled temperature.

mark, chromatograms, foam, rubber seal cushions, and well-applied vacuumuum Retrievable landing gear and flap mechanisms are electrically operated and require no vacuum.

Any Beechcraft dealer will be glad to prove the superiority of Beechcrafts. A limited comparison will be convincing.

BEECH AIRCRAFT CORPORATION

6411 EAST CENTRAL AVENUE

2007年12月10日

BEECHCRAFT

May, 1968

Snow Cruiser's Pickaback Plane

...controlled with
American Tiger Brand
Aircraft Strand and Cords



Internal feedback, similar to the external one, is usually triggered and controlled by the speed of the movement. In this case, the speed of the movement is compared with the desired speed, and the difference is used to adjust the movement.

MOORED on the roof of Admiral Byrd's famous *Snow Cruiser*, now in explanatory duty in Little America, is an interesting five-passenger Beechcraft biplane, mounted on skis. This ship, equipped as a laboratory, carries special aerial cameras for use in photographing and mapping the polar coastland, Antarctica, from the air.

It is only natural that an airplane designed for service over the frozen wastes surrounding the South Pole,

thousands of miles from the nearest airport, should be constructed of the most dependable products available. That's why all controls are rigged entirely with American Tiger Brand Aircraft Straps and Cords.

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(四)

How Luscombe Builds Metal Frames

(Continued from page 49)

vertical member, and the gears have been set out for this purpose. Luscombe has also installed its own heat treating equipment.

Because of its tremendous construction, the Luscombe gear requires only a 125 standard foot center to complete the triangle from the rear to the extreme inside of the upper leg. Because of the absence of an external side skirt and check rail, the Luscombe gear gives a slender appearance and is more easily assembled.

After installation of landing gear, wheels and axles, the fuselage receives the stabilizer and vertical fin. Both are stressed skin structures, construction of Dual channel section frames which are jig assembled. Because of the narrow center of the structures special backing dollies have been built to reach into tight spots. Routing the covering skin on the stabilizer frame requires considerable care to avoid the possibility of allowing it to get out of tension in spots, which will cause "oil canning".

Exhausters, alternator and radiator are incorporated. Aisle covering doors. These doors are not to flap on the Magna doors and on a bench sheet, and fall into a clamping slot in the Lipack gear locker which automatically maintains the same distance between corrugations. This corrugating process was formerly done entirely by hand. Aids are mounted to the wing gear locker which automatically maintains the same distance between corrugations. This corrugating process was formerly done entirely by hand. Aids are mounted to the wing gear locker which automatically maintains the same distance between corrugations.

The worker in the Luscombe plant frequently wants to know what all the "radio" are for. The 150mm magnas, which are wing spars in the nose, are neatly stacked in one corner of the sub-assembly division and at first look completely like heavy railroad rails. Templates mark hand-drawn dots are changed in the spots, which are easily drilled by the slings, reinforcement plates, are. All slings are riveted to spars by jaw nutting machines in a few minutes. The spars are then placed on the wing rails, rivets are placed into position and riveted on with Chicago square rivets. Ribs are made up well in advance. The curved top wing strips are all formed by hand in a mold. The vertical rib stiffeners are wide channel sections of light Alclad. Nose ribs are single stampings, several of which have been tested and then for efficient shock absorber. Landing gear

is 420 David riveted to ribs and spars.

Though the Luscombe wing is a very simple and light structure it has withstood a load of 800. This is significant when it is considered that most military airplanes are built to withstand at 70. Aside from being the only light plane with a metal wing structure, the Luscombe also possesses another unique advantage. In most cases of wing damage the dip is usually the most damaged part. With this in mind, Luscombe engineers conceived the idea of placing to the end of each spar a lighter 41 steel channel section which would give any quality in a crash involving wing damage. This idea has saved many dollars in expense and time involved in rebuilding an entire wing. Replacing the top section in a single operation and can be performed by the average mechanic with ordinary tools in a couple of hours. Another advantage of the metal wing is that spars can be strengthened with ease in event of severe damage.

When the wing structure has been completed it is riveted into the post shop where it is treated in a bath of 200 primer before covering. Ready-made wing covers are then sewn on and dipping proceeds in the conventional manner. Six main are used, and all wings are finished with aluminum dope unless a special paint job is ordered. Wings are then treated to special coats in the final assembly division working the airplanes in which they have been shipped.

Maneuverable landings are coming through the assembly line in rapid succession, and after fuel systems are installed, motors are placed in their welded metal taking stands.

Luscombe models now in production are Continental 30, 40 and 75 hp engines, as well as the Luscombe 40 engine. An oval-shaped gas tank with a capacity of 14 gallons is then hung in the rear of the cabin by cables carried through the top rear fuselage skin.

The nose covering is on Alclad stamping made by Tischer Manufacturing Corporation and finished and fitted within the Luscombe plant. Ribs coming from Reynolds forward to the rear make riveting together in a special jig. Final fitting is by hand.

Simultaneously with the riveting being the control system is installed.

Just after the fuselage is fitted with soundproofing material when called for. The control system is a part of the structure made within the Luscombe plant. All cables are cut and spliced up in standard lengths well in advance.

Finished fuselages are rolled into the final assembly division where structural V wing struts, 25 welded within the plant, are fitted and wings installed. Pyrene windshield is riveted together, doors and upholstery are installed and instruments placed into position and connected to their respective engine connections. Landing gear fitting is set on and all special paint jobs, spotting, etc. are also done in this stage. The airplane is then completely assembled, a propeller fitted, and the ship is test flown, harnessed and delivered to the customer.

Recent new machinery which has enabled such rapid assembly includes a 12x16 inch roller used for top sheeting of sorts of corrugations, square or round. Two steel drums enable workers to cut curved surfaces accurately. A flat press with a capacity of 15 tons permits an instantaneous punch, test buttons, etc. Sanders, grinders, portable arc welders, Knap-Insaul making machine tools, lathe, a Dual metal band saw, numerous Chicago are drills and chisels all help out down below time and improve the efficiency of the rapid assembly. By making its own dual Luscombe has further reduced the cost of outside labor.

At such a time when production reaches a much greater rate, there is the possibility of further expansion, not only by installing gas pump pumps, riveters and drill presses. The present rate of production is looking towards the installation of such presses, many forward shop equipment, which will maintain low cost in large quantity production.

In order to insure accurate workmanship in every stage of production, and eventual satisfaction to every customer, Luscombe has incorporated a highly specialized method of inspection. Every sheet is meticulously inspected by men who have had considerable experience in this type of construction.

Contrary to the common conception, there is no standard labor in the Luscombe plant. Luscombe school graduates make up most of the employees as they are especially trained in metal construction for at least one year. A trend control system has been inaugurated for so accurate check on the progress of each phase through the plant.



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AVIATION

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Lensop "Brave"

(Continued from page 62)

drifts, which anchor into the aluminum "N" alloy cylinder head. The top portion, which protrudes from the cylinder head proper, is 1/2 in. in diameter with standard SAE threads.

Many features of the valve train are worthy of notice, such as a double row of R/R P ball bearings in the rocker arms. Thompson spherical valves for both intake and exhaust, provision for full damper load adjustment of rocker arms and double valve springs, one on each of the other which makes it possible for the engine to operate on the event of a broken valve spring. A small steel circle is added for safety to all valve stems. Bronze valve seat inserts of unique design prolong the life of the engine by permitting removal in the event of wear and valve guides are lubricated from a special bronze alloy. In the event of lubrication failure, these guides will give unusual emergency service without undue damage to the valve mechanism.

A great feature in the saving of weight on this engine is the use of a magnesium alloy crankcase, which is lighter than aluminum and weighs less than 22 lb., with all studs covered in place. The main shaft is light as the center line of the cylinders and through-bore and is faster both sides against pressure. Pressure is made in the crankcase for the oil to protect the increasing grain from the reference, and a special oil seal which acts as an internal oil trap is contained between the crankcase and reference. All the main mechanisms and cross follows are included in the front half of the crankcase and are mounted of adequate lubrication through oil passages. From the maintenance standpoint, this is an interesting feature because all wearing parts are replaceable.

The crankshaft is designed with five main bearings (two SAE No. 3148 steel bearings). There are two sets of ball bearings on the front half of the crankshaft, one of which is a deep groove double thrust bearing which takes the thrust from either direction and thus makes it possible to use the engine as a pusher as well as a tractor without any change. The rear half has a ball bearing adjacent to the main drive, and a plain bearing on the extreme rear which acts as a constant oil feeder as well as a



Rear view of Lensop "Brave"



Crankshaft and valve train



Crankshaft, rod end and counterweight assembly



Rear half of engine showing accessory components

steady bearing for the overhauling shaft which drives the accessories.

Phosphor bronze counterweights are so designed that a hole in one goes completely through a hole in the crankshaft shank and through a hole in the opposite counterweight. This hole absorbs all the loads resulting from centrifugal forces and the bolts used to fix the weights in the crankshaft are not forced to carry this centrifugal stress.

The master rod and the link rods are of industrial strength, machined from solid forgings of SAE # 3140 steel. The master rod has a lead-bronze, diamond-honed wristpin bearing, which is very large and is free to rotate, thus giving a double bearing surface, one on the interior of the master rod the other on the exterior of the crankshaft shank.

The magnesium alloy secondary drive gear bolts to the rear half of the crankcase. A single level gear on the end of the crankshaft drives four other level gears. Two of these drive the horizontally mounted magneto, independently, thus providing true dual ignition. A third level gear at the bottom of the case drives the oil pump and the fuel pump of the Remy or Peco vane type. The fourth level gear at the top of the case powers the fuelometer and the governor drive and also a fitting for an air fuel pump (if such should be desired). The unique lower fuel pump drive from the oil pump shaft incorporates a design which creates positive lubrication for the fuel pump picking about 1/2 in. per hour. The alternate fuel pump drive at the top of the engine is designed with a cone which is part of the vertical shaft of the governor and fuelometer drive, which makes provision for the two separate diaphragm pump of incompressible type.

A vibration absorbing mounting ring, constructed of steel and rubber serves to reduce shock and prevents undue twisting of the engine structure. Another instance of weight saving is the magnesium alloy poppet valve. The steel rods originally used by Lensop were approximately 50 per cent heavier than the magnesium rods.

Lensop Engine Specifications

Rated horsepower	14
Weight (Dry)	82 lb.
Fuel	44 in.
Water	4 in.
Pinion displacement	225 cc. in.
Compression ratio	11:1
Rated engine speed (rpm)	3000
Crankshaft diameter	36 in.
Crankshaft length	24 in.
Fuel consumption per hr. (avg.)	6.88

**162,250 hrs.
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WESTON

Aircraft Instruments

Don't Give Up the Ship

(Continued from page 117)

should come from cross-country flying. A pilot who has served his apprenticeship flying close to the airport under the CPT plan has had sufficient basic instruction to fly cross-country. Two pilots who fly together not only add to the pleasure of the trip but cut right the cost.

There are undoubtedly all sorts of interesting places in your vicinity to which you can fly. Fishing and hunting spots, or even vacation resorts, close water bases . . . the list could be extended indefinitely. Private pilots have always enjoyed flying cross-country in their formation. Perhaps you could get two or three ships to make a tour together.

A number of operators have agreed to rent ships, such as Cub Cages and Laundries, with hourly rates for 30 per hour, with a minimum payment.

Many students who have had the last 30 hours or more under the Civilian Pilot Training program will return to college in the fall and will want to apply for advanced, second-year instruction. Although CAA has

perhaps you live near a airport here, or will be spending part of the summer near a lake or river, or along the shore, where you can get the new kind of airplane flying. The airplane pattern in this area should appeal to everyone who enjoys being around the water. After you have had a few instruction trips and have been checked out on land, you will be checked with flying over the water and with the freedom you can get from being able to get your ship down anywhere at the "water airport." You really have something to look forward to if you have come down any airplane flying.

Flying the easy other side, work to be kept up if efficiency is to be maintained. In aviation studies there is considerable talk of corrosion. It attacks pilots as well as airplanes. With pilots, it gets in the work and study during vacation from flying when the pilot's techniques and skills become rusty from lack of use. To keep in good flying form, try to get out on the airport every week.

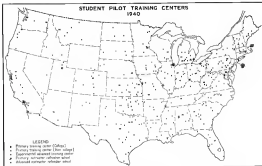
Many students who have had the last 30 hours or more under the Civilian Pilot Training program will return to college in the fall and will want to apply for advanced, second-year instruction. Although CAA has

not announced details of the advanced instruction, some off-the-record advice can be given about how to qualify. There are sure to be many more students applying for second-year instruction than can be accepted. It seems logical that CAA will want to accept students who have two qualifications: an excellent record during primary training, and an intention to keep on flying. If you want further CAA training, you can definitely help yourself in quickly by building up some advanced flying time this summer. But keep your record clean!

Another advantage to flying this summer, in addition to all those we have mentioned, is that it will help you to get an aviation job after leaving college, if that is what you want. Many of you are interested in aviation and are wondering how you can make it pay in a vacuum. There are many jobs in which the chief requires it being a skilled pilot. Every private-airplane company in America is looking for top-notch instructors. There are lots of airlines, and lots of pilots, but a combination of the two is not easy to find. Many college students have been studying commerce, merchandising, advertising and selling in preparation for a business career. If

(Turn to page 127)

STUDENT PILOT TRAINING CENTERS 1942



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AIRCRAFT

The Modern Aircraft section presents photographs (379) and descriptions (specifications, construction details, listing of standard equipment and accessories, performance figures, engines, etc.) of all the aircraft currently produced in every country of the world. Set out in attractive series are the Blenheims, the Messerschmitts, the Spitfires, the Wolfenheims, the Alrocos, the Canals Hawks, and all the planes currently mentioned in the world's newspaper headlines. Some provisions occasionally run photographs or descriptions of the planes made in their own countries, but AEROSPHERE spreads before you all the planes of the entire world! Following the Modern Aircraft section are some 60 pages of specially compiled vital aeronautical statistics.

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One of the very important contents is a 274-page International Trade Directory all set up for the instant possible reference. First listed in alphabetical order are all firms and organizations in any way affiliated with aviation: their addresses, personnel, branch offices, export representatives, products made, etc. This is followed by the Product section, where listed under the name of each product used in the construction or operation of aircraft are the names of the firms making that product. All the principal countries (34) in the world are covered.

Among comments noted by those who have already seen AEROSPHERE were these: "AEROSPHERE, unique library," "magical," "valuable source of data," "a great book," "most complete and published," "worth waiting for," "containing contributions to the aviation industry," etc.

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AVIATION
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(Continued from page 37)
they leave the work of setting, and here is the safe, steady pilot, they can look forward to a profitable career selling airplanes. Airplane selling today is about where automobile selling was in 1914 and the sale is surging upward and is sure to bring profits to many salesmen.

There are also many other aviation jobs where flying is necessary. The oil companies' aviation schools find base operators, and many companies more airplanes in their business will need an increasing number of skilled pilots each year. Airlines are searching for men who meet their standards. But the Army and Navy have attractive offers for college men.

The 20 or 40 hours of flying won't get you a job. That is just a beginning. A pilot has to build up considerable more flying time before he can conceive a business from that he is a reliable, dependable flyer. If you are a sophomore or junior this year and can get in a full course of flying and continue to do until you graduate, you should have enough flying time to find a job when you graduate.

Follow the Rules

Every college pilot should read Tom Harkin's article in this issue about accident prevention. CPT instruction has been confused and pilots who have built up 40 or 45 hours have the rules for safe flying. While you have been under the eye of your instructors, safe flying has been 100 per cent under their private finger of control. That is a remarkable record.

But everyone in the aviation industry wonders if you can keep it up. What is going to happen now that you are on your own? Are you going to proceed to break loose and let things spin out of control that you have come to flying safe? We hope not. You were chosen for your intelligence as well as for your potential flying skill—and the smart men are the ones who follow the rules. Your progress as a pilot depends on your flying record this summer. And remember that if you wish that a plane through your own fault you put a million around your instructor's neck. Rightly or wrongly, he carries some of your loads—no matter he is keeping in your side view mirror you are many miles away. Don't let him down. Don't forget for a second moment.

(EDITOR'S NOTE: If you can not find an airport near your location on the map printed on page 70, write us for the name of an airport to your neighborhood.)

Follow the Rules

(Continued from page 40)

I believe that it would be physically impossible to make this widespread change immediately, but there is no reason why it should not be accomplished in the near future. We have proof that the spin and slipstream stall can be eliminated. The spin is an absolutely instant occurrence in a strike flying, and incidentally I am concerned, both the spin and the dangerous stall are unfortunate survivals from the limited knowledge of yesterday's aeronautical engineers. For the present, however, pilots must learn to stay within the safety limitations of currently available aircraft.

The airplane designer today among all interested in private flying should be for improvement of the existing not only. The Air Safety Board will cooperate by doing everything in its power toward attaining this objective, and I sincerely hope that through cooperation we can achieve a better record for private flying in the near future.

Basic Combat Fighter

(Continued from page 41)

the leading edge and the wings are lost but bearing time. The recoverable rubber ring contains a release weight.

The basic landing gear consists of two 12 inch wheels mounted 180 and 27 inch pressure wheels across the centerline shock absorber action of the oleo-pneumatic type. The wheels are attached to the wing center section on both and all transverse bearings, about which the gear swings or swivels for complete rotation. The wheel is connected to the shock absorber piston by means of a single tapered fork of aluminum alloy but action construction.

The gear, mounted hydraulically by means of a power system or emergency hand pump, is automatically locked in the down position and locked "up" by means of an electric or pneumatic solenoid operating a spring loaded brake. A warning horn blows when the brake is closed unless the landing gear is lowered and locked.

The full seat of the landing gear, which is also retractable, consists of a full retracting, variable load wheel employing a 30 inch smooth nose tire and pneumatic shock strut.

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Japanese reconnaissance by recording test data. At regular intervals during test flights, this array of instrument data and movement rates was photographed.

Into the Sub-Stratosphere

(Continued from page 47)

tion is 34,000, 0018 and top section is 34,000, 0000.

Front and rear spar chords are 245T square tubes with tapered wall sections. Transverse ribs are steel, heat treated to 150,000 psi, per square inch. Diagonals and struts are aluminum alloy square, rectangular and laminated section tubes. Compression ribs and intermediate ribs consist of hat channel section chords, tubular diagonals and struts, and short gussets or short strut ribs. The center is a 245T Alclad, over 245T Alclad compression. Leading edges are flush riveted.

48 steel tubes are riveted to the wings in pulsed cradles. Between the two sparflaps between of each wing is a 435-psi flat main bulk and a 2121-psi stiffening bulk, while a second 2125-psi stiffening bulk is located in each wing between the subflap struts and the body. The bulk tanks are 15 to 1760 gals.

Rear sparflaps are of semi-monocoque construction, providing a strong structure for mounting of equipment and access to this equipment. The sparflaps have 7° section frames and bulk angle stiffeners, with panels integral to lock up engine mount bulk. The engine mounts proper are

of welded steel tubing. The landing gear, which is of the single strut type, rests by electrically-driven screw operation into the wheel support nacelles.

Two different types of wing flaps are used on the Stratoliner. The Model 30's of Pan American Airways have split trailing edge type flaps while the Model 30P's of Transcontinental & Western Air, Inc. have slotted, trailing edge flaps. In each case, the flaps extend the complete distance from body to aileron. Leading edge slots near the wing tip have been incorporated for maximum control at the stall.

Other differences between the Model 30 and 30P-B, aside from interior furnishings, are concentrated mainly in the power plants. The 30P has Wright GR-1835-G102 Cyclones (1000 horsepower each for take-off and 900 horsepower normal rating), while the 30-B has GR-1825-G102-A Cyclones of the same take-off and normal rating but with two speed supercharging for high altitude performance. Propellers are the Hamilton Standard Hydromatic full-feathering type, three-bladed, with a diameter of 134 feet. Cooling systems vary in the two models, the P-VA version hav-

ing front ring radiators while the TWA version are equipped with cool flaps. The auxiliary and main parts of the Stratoliner include a single vertical fin which extends forward into a low zone along the back of the body. This forward fin provides aerodynamic stability for high angles of yaw. The fin and stabilizers are all-metal, and the elevators and rudder are of metal structure with fabric covering. High-speed boost controls are used on rudder and elevators, providing ease of control under all conditions of operation. Both elevators and rudder are provided with powered trim tabs, with which the airplane may be trimmed through a wide range of speeds, and with one or more constant speed trim. The elevators are provided with manual trim, while radio loadings easily possible even without the use of the hydraulic boost control.

Supercharging Equipment

The Stratoliner's exhaust supercharging heating and venting system is sufficiently interesting to be described in considerable detail. The plane can be operated either with or without exhaust supercharging at any altitude. At comparatively low altitudes, below 8,000 feet, there is little advantage to pressure-boost operation. However, at higher altitudes frequently provided in low altitudes is that a comparatively large flow of cold air into the cabin is desirable. For these reasons, a separate cold air system is installed in addition to the supercharging system. A bank of fresh air is inhaled into a wing at the top of the nose of the cabin, then passes through a centrifugal air separator and then into a control duct in the cabin's ceiling where it is distributed through grills. An auxiliary weathermanometer of large capacity in the bottom of the auxiliary equipment below deck permits the large quantity of cold ventilation air at low flight levels to escape through the passenger compartment and to be subsequently discharged to the outside atmosphere. This is adaptable to suit weather conditions.

At 8,000 feet the overhead auxiliary air scoop and the auxiliary outlet are closed, and all ventilation is carried on through the supercharging system, with automatic pressure control and automatic temperature regulation. From 8,000 feet to 34,700 feet, there is no change in the atmospheric pressure within the cabin. The cabin is said to be an "apparent altitude" of 8,000 feet when the 34,700 foot level is reached. In operation above 34,700 feet, a differential of 25 pounds per (See on page 119)

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